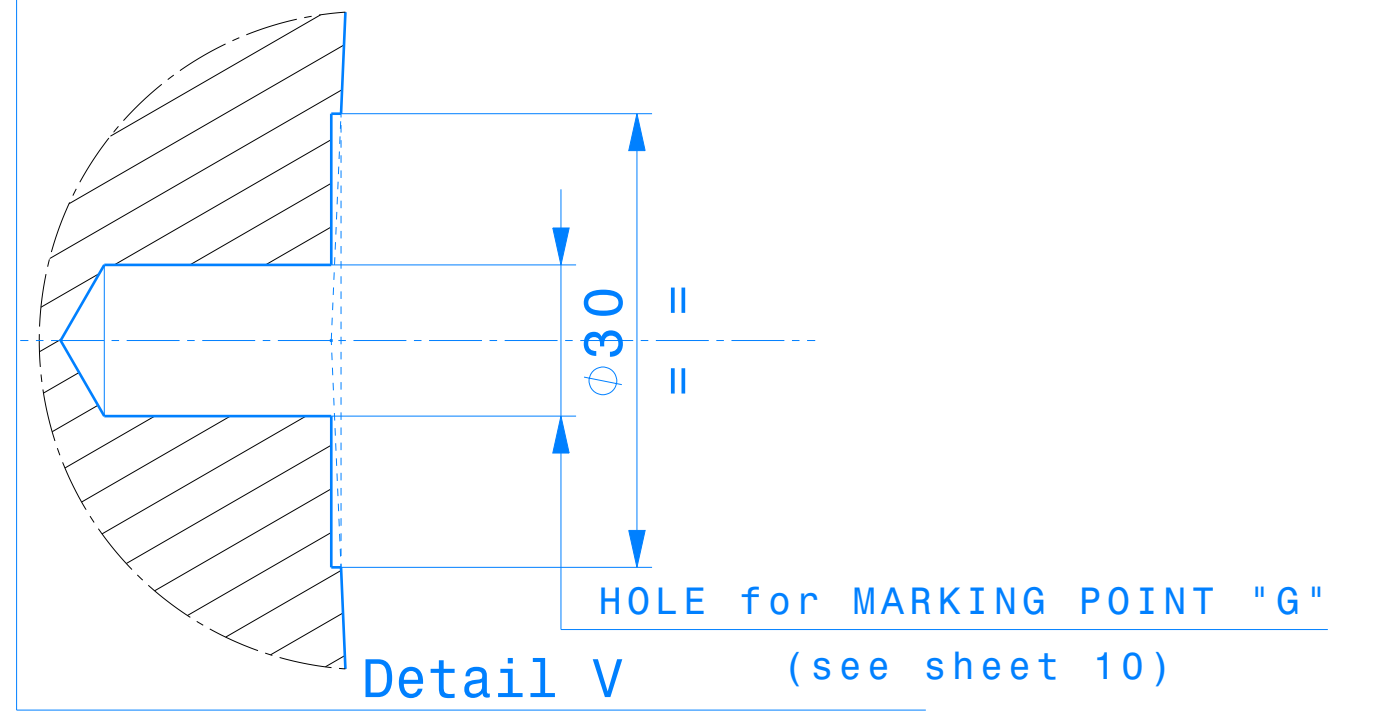


DIMENSIONS RELATE TO ROOM TEMPERATURE (293K)

The closures shown have only an indicative purpose, the final design of the bevel will be forwarded to casing manufacturer by ENEA on the base of the specification of the coil suppliers



adjustment among the white and yellow regions
Steps between yellow and white regions must be chamfered

* THE FOUR FACETS CIRCUMSCRIBE THE CIRCLE WITH RADIUS 1066 (SEE SHEET 04)

Section cut C-C (see sheet 02)
TYPICAL MACHINING SECTION CURVED LEG YELLOW REGIONS

CENTRE LINE OF TF WINDING PACK
AS MEASURED AFTER INSERTION

NOTE:
- DIN ISO 2768-1 & 2768-2 GENERAL MEDIUM TOLERANCE CLASS FOR ALL MACHINING UNLESS OTHERWISE SPECIFIED
- WP CENTRE PLANE DEFINED BY MARKING POINTS ON WP SURFACE

TYPICAL MACHINING SECTION STRAIGHT LEG

Ref to 3D CatProduct: 010202-203200_06		
CONFIDENTIAL UNLESS AUTHORISED The information on this drawing is confidential under the terms of the BA agreement. This information shall not be transmitted to anyone who is not authorised to receive it.	APPROVED BY A. CUCCHIARO	ENEA F t CUSTOMER: Fusion-for-Energy
	REVIEWED BY	
REV DATE 17-12-2012	CHECKED BY	DRAWING TITLE TF COIL MACHINING DETAIL INNER-OUTER LEG
F 20-01-2011	CONTROLLED BY G.M. POLLI	
DRAWN BY G. BROLATTI		CODE ENEA ID: DD-JT60TF-NC0
SHEET SIZE A1	FIRST ANGLE PROJECTION	WBS 3 LEVELS
010202		Drawing Number 503200
SHEET 03		REVISION 06
		MATURITY /11