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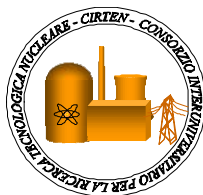
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Modelling flow and heat transfer in helically coiled pipes. Part 2: Direct numerical simulations for laminar, transitional and weakly turbulent flow in the case of zero pitch

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MODELLING FLOW AND HEAT TRANSFER IN HELICALLY COILED PIPES. PART 2: DIRECT NUMERICAL SIMULATIONS FOR LAMINAR, TRANSITIONAL AND WEAKLY TURBULENT FLOW IN THE CASE OF ZERO PITCH

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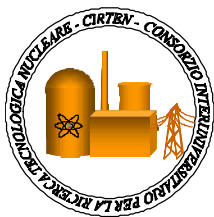
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CIRTEN
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**Modelling flow and heat transfer in
helically coiled pipes**

**Part 2: Direct numerical simulations for laminar, transitional
and weakly turbulent flow in the case of zero pitch**

**Modellazione numerica del campo di moto
e dello scambio termico in condotti elicoidali**

**Parte 2: Simulazioni numeriche dirette per moto laminare, transizionale e
debolmente turbolento nel caso di passo nullo**

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ABSTRACT

The present report comes further to a previous one on the subject (A. Caronia *et al.*, Modellazione numerica del campo di moto e dello scambio termico in condotti elicoidali, Rapporto CIRTEN-UNIPA RL-1202/2008), which should be regarded as Part 1 of a broader study.

Here, time-dependent numerical simulation results are presented for the flow with heat transfer of a constant property fluid with $Pr=1$ in toroidal pipes. Two curvatures ($\delta=0.1$ and 0.3) were considered. The friction Reynolds number was made to vary between 220 and 525, yielding flow Reynolds numbers (based on bulk velocity and pipe diameter) between 4531 and 14710 and Dean numbers between 1625 and 7219. A finite volume method was used and the full torus was discretized by computational grids having $\sim 3.3 \cdot 10^6$ nodes for the higher curvature ($\delta=0.3$) and $\sim 11.4 \cdot 10^6$ nodes for the smaller one ($\delta=0.1$). According to the Reynolds number, different flow regimes were predicted. For $Re < \sim 5200$, the flow was stationary for both curvatures. For $\sim 5200 \leq Re \leq \sim 6000$, the flow was periodic for $\delta=0.3$ and quasi-periodic for $\delta=0.1$; spectra exhibited isolated frequencies associated with the existence of travelling waves which were also identified and characterized by flow visualization. Proper Orthogonal Decomposition (POD) was applied to the results in order to identify different modes. For $Re > \sim 6000$, both curvatures exhibited chaotic flow which became fully turbulent, with a continuous frequency spectrum, for $Re > \sim 10\,000$. In the whole range of conditions examined, heat transfer results were in good agreement with the Reynolds analogy.

Although the conditions explored in the present study are different from those expected for helical pipe steam generators under normal operation, the present results are a useful complement to more industrially-oriented studies like those reported in the previous report. A full understanding of a component's behaviour under its prescribed nominal operating conditions may come only from considering the influence of parameters such as flow rate, curvature and torsion in a sufficiently broad interval. Moreover, at the higher end of the present Reynolds number range ($Re \approx 14,000$) the present simulations aim to set high-quality reference results against which to validate RANS simulations, while in the transitional range ($Re \approx 4,000 - 6,000$) they are aimed at clarifying the mechanisms by which low-Reynolds number, steady and laminar solutions lose stability and chaotic (turbulent) flow is eventually established, thus assisting the designers to interpret experimental friction and heat transfer results such as those reported by Cioncolini and Santini¹⁹. The issue of the applicability of zero-pitch results to the case of finite pitch (helical coils) will be better discussed in the Conclusions.

NOMENCLATURE

a	tube radius [m]
$a_i(t)$	time-dependent coefficients of POD
c	coil radius [m]; dimensionless celerity, \hat{c}/\hat{u}_{av}
\hat{c}	celerity of a travelling wave [m s ⁻¹]
De	Dean number, $\text{Re}\sqrt{\delta}$
f	Darcy-Weisbach friction coefficient; dimensionless frequency, \hat{f}/\hat{f}_0
\hat{f}	frequency [s ⁻¹]
\hat{f}_0	frequency scale, $(\text{De } \nu) / (2a^2)$ [s ⁻¹]
K	dimensionless turbulent kinetic energy, \hat{K}/\hat{u}_{av}^2
\hat{K}	turbulent kinetic energy [m ² s ⁻²]
k^*	number of wavelengths contained in the torus
K_{Dean}	Dean parameter, $(p_s^2 a^7)/(8\rho^2 \nu^4 c) = (1/2)\text{Re}_\tau^4 \delta$
L	dimensionless wavelength, \hat{L}/a
\hat{L}	wavelength [m]
N	number of control volumes (grid cells)
Nu	Nusselt number, $q_w 2a/\chi(T_b - T_w)$
Pr	Prandtl number, $\mu c_p/\chi$
p_s	driving pressure gradient [Pa m ⁻¹]
q_w	wall heat flux [W m ⁻²]
Re	bulk Reynolds number, $u_{av} 2a/\nu$
Re_τ	friction Reynolds number, $\hat{u}_\tau a/\nu$
\hat{r}	radial coordinate from cross section centre [m]
r	dimensionless radial coordinate from cross section centre, \hat{r}/a
\hat{r}_p	radial coordinate from torus centre [m]

r_p	dimensionless radial coordinate from torus centre, \hat{r}_p / a
\hat{T}	temperature [K]
T	dimensionless temperature, $(\hat{T} - \hat{T}_w) / (\hat{T}_b - \hat{T}_w)$
u_s	dimensionless axial velocity, \hat{u}_s / \hat{u}_{av}
\hat{u}_s	axial velocity [m s ⁻¹]
\hat{u}_{av}	average velocity [m s ⁻¹]
\hat{u}_τ	friction velocity [m s ⁻¹]
z	dimensionless vertical coordinate

Greek symbols

α_i	eigenvalues of POD
β_i	cumulative fraction of variance in POD, $\alpha_i / \sum \alpha_i$
δ	dimensionless curvature, a/c
ε	dissipation of turbulence energy [m ² s ⁻³]
Λ_K	Kolmogorov length scale [m]
ν	kinematic viscosity [m ² s ⁻¹]
ρ	density [kg m ⁻³]
χ	thermal conductivity [W m ⁻¹ K ⁻¹]
θ	azimuthal angle [radians]
τ_w	wall shear stress [Pa]
τ_0	equilibrium wall shear stress, $(a/2)p_s$ [Pa]
$\Psi_{i(x,y)}$	spatial eigenfunctions of POD
ω_0	reference angular velocity, $2\pi\hat{u}_{av}\sqrt{\delta} / a$ [s ⁻¹]
$\omega_{2\pi}$	dimensionless angular celerity of a travelling wave, $\hat{\omega}_{2\pi} / \omega_0$
$\hat{\omega}_{2\pi}$	angular celerity of a travelling wave [s ⁻¹]

$\omega_{2\pi,fl}$ dimensionless angular velocity of the fluid, $\hat{\omega}_{2\pi,fl}/\omega_0$

$\hat{\omega}_{2\pi,fl}$ angular velocity of the fluid [s^{-1}]

Subscripts

AX axial

av average

b bulk

cr critical (for transition to turbulence)

RAD radial

RMS root mean square

s straight tube

sec secondary flow

w wall

θ azimuthal

I, II different modes (in POD)

Superscripts

MIN minimum

MAX maximum

1. INTRODUCTION: FLOW AND HEAT TRANSFER IN CURVED PIPES

1.1. Fundamental studies

Although curved pipes are used in a wide range of applications, flow in curved pipes is relatively less well known than that in straight ducts. Due to the imbalance between inertial and centrifugal forces, a secondary motion develops in the cross section of a curved pipe. The earliest qualitative observations on the complexity involved can be found in Boussinesq¹; the author, in his comprehensive analytical work which includes several prototypical flow cases, shows a clear insight of the correct leading mechanisms of the secondary flow, and predicts the presence of two symmetric secondary vortices in a curved duct. Thomson² noticed the erosion effects on the outer side of river bends due to the secondary circulation. Williams *et al.*³ observed that the location of the maximum axial velocity is shifted towards the outer wall of a curved pipe, and Grindley and Gibson⁴ observed the effect of curvature on the fluid flow during experiments on the viscosity of air. Later, Eustice⁵ showed the existence of a secondary flow by injecting ink into water. Einstein⁶, in a famous short work, revealed the physical mechanisms driving secondary flows in river bends and the formation of meanders.

A more quantitative approach to the problem was proposed by Dean⁷, who wrote the Navier-Stokes equations in a toroidal frame of reference, and, under the hypothesis of small curvature and laminar stationary flow, derived a solution for the stream function of the secondary motion and for the main axial velocity, both expanded in power series, whose the first term corresponded to Poiseuille flow. From his analysis a new governing parameter emerged: the Dean number $De = Re \sqrt{\delta}$ which couples together inertial and centrifugal effects. Here, δ is the non-dimensional curvature a/c , where a is the radius of the section and c is the radius of curvature; $Re = \hat{u}_{av} 2a/\nu$ and \hat{u}_{av} is the average axial velocity in the pipe. Here and in the following, dimensioned flow quantities will be indicated by a caret (^) while dimensionless quantities will be indicated by symbols with no caret. Dean showed that, in curved pipes, two symmetric secondary cells develop with a characteristic velocity scale $\hat{u}_{sec} \approx \hat{u}_{av} \sqrt{\delta}$. This scale for the secondary motion emerges from a simple balance between

centrifugal and inertial force in the cross section; by applying the kinetic energy theorem, the work done by the mean centrifugal force \hat{u}_{av}^2 / c equals the kinetic energy of the secondary flow:

$$\frac{\hat{u}_{av}^2}{c} a \approx \hat{u}_{sec}^2 \Rightarrow \hat{u}_{sec} \approx \hat{u}_{av} \sqrt{\delta} \quad (1)$$

The maximum of the axial velocity shifts towards the outer wall, and the unifying governing parameter becomes the Dean number. It is possible to derive, from the Dean solution, an analytical expression for the ratio of flow rates in slightly curved pipes and straight pipes under the same pressure gradient. This ratio is expressed in terms of a power series expansion of the Dean number (see Van Dyke⁸), and it is less than 1 in the range of validity of this latter. This shows that the mass flow rate decreases with respect to straight pipes.

McConalogue and Srivastata⁹ obtained two-dimensional stationary semi-analytical solutions by expanding the flow variables in Taylor series for the azimuthal angle and then integrating numerically the resulting ordinary differential equations in the radial coordinate. They showed that the flow field is not self-similar, but its shape changes with the Dean number: the maximum axial velocity shifts towards the outer side of the pipe, and the centre of the secondary circulation towards the inner side, as the Dean number increases.

Other analytical asymptotic studies based on power series expansions have been presented in the last decades. Larrain and Bonilla¹⁰ studied the asymptotic case of creeping fully developed flow in curved pipes at low curvatures. In creeping motion, when the Reynolds number is negligibly small, there is no secondary motion, and a purely parallel flow develops. The authors found an analytical solution for the axial velocity in power series of curvature. Their solution shows that, under this condition, the mass flow rate in slightly curved pipes actually increases with respect to a straight pipe under the same pressure gradient. This is because, at these low Reynolds numbers, against the common intuition, the axial velocity maximum shifts towards the inner side of the pipe. A thorough literature review of flow in curved pipes has been presented by Berger *et al.*¹¹.

Fig. 1 shows a schematic representation of a closed torus; the torus radius, i.e. the radius of curvature, will be indicated with c , while the cross-section radius with a . The inner side will be indicated with I and the outer side with O ; the cross-section azimuthal angle will be measured in a

clockwise direction looking from upstream, with $\theta(I)=-\pi/2$, $\theta(O)=\pi/2$.

A very important engineering application of curved pipes are helical coils, which are used as heat exchangers as well as steam generators in power plant because they are compact and easily accommodate thermal expansion. Several theoretical fundamental studies appeared in the last decades on this geometry (see for example Germano¹², Chen and Yan¹³, Jinsuo and Benzhao¹⁴); these works revealed that coil torsion, which characterizes a helical pipe with respect to a toroidal one, has only a higher order effect on flow features, and moderate torsion do not significantly affect global quantities.

1.2. Friction

Pressure drop in slightly curved pipes was first investigated analytically in the creeping region (Larrain and Bonilla¹⁰), and through the Dean solution (e.g. Van Dyke⁸, McConalogue and Srivastata⁹) in the laminar range. The extended Stokes series (ESS) method, developed by Van Dyke⁸ on the basis of the Dean solution, first suggested the friction factor ratio between curved and straight pipes to behave as $De^{1/4}$, while boundary layer techniques (Mori and Nakayama¹⁵) and numerical techniques (Collins and Dennis¹⁶) suggested a dependence upon $De^{1/2}$ for high Dean numbers in the laminar range. The discrepancy was addressed by Jayanti and Hewitt¹⁷ and was explained by the relevant number of terms in the ESS method needed to achieve accurate convergence.

Experimental investigations in a wide range of curvatures and Reynolds numbers were presented by Ito¹⁸, who derived accurate correlations for the Darcy-Weisbach friction factor f (four times the Fanning coefficient) in the laminar and turbulent ranges:

$$f = \frac{64}{Re} \cdot \frac{21.5 \cdot De}{(1.56 + \log_{10} De)^{5.73}} \quad (\text{Laminar flow}) \quad (2)$$

$$f = 0.304 \cdot Re^{-0.25} + 0.029\sqrt{\delta} \quad (\text{Turbulent flow}) \quad (3)$$

valid for $5 \cdot 10^{-4} \leq \delta \leq 0.2$. Eq. (2) shows that for laminar flow the friction ratio can not be accurately expressed by simple power law behaviour, like in Van Dyke⁸ and Collins and Dennis¹⁶.

Eqs. (2) and (3) have recently been confirmed by the extensive experimental work of Cioncolini and Santini¹⁹ in a wide range of curvatures ($2.7 \cdot 10^{-3} \leq \delta \leq 0.143$) and Reynolds numbers ($Re=10^3-7 \cdot 10^4$). The authors found a good agreement with Ito's correlations both in the laminar and in the fully

turbulent range.

1.3. Transition to turbulence

As regards transition to turbulence, Cioncolini and Santini¹⁹, for relatively high values of the curvature ($0.0416 \leq \delta \leq 0.143$), observed a smooth transition from laminar to turbulent flow; the friction coefficient decreased monotonically with Re and transition to turbulence was indicated only by a change in slope of the f -Re curve. Therefore for high curvatures it is not possible to derive a strict transition criterion based on the friction factor behaviour. Nevertheless, an indicative value of the transitional Reynolds number can be provided by the intersection of fully laminar and fully turbulent asymptotic laws. On the basis of their experimental data, the authors proposed the following correlation for the critical Reynolds number:

$$\text{Re}_{cr} = 30\,000 \cdot \delta^{0.47} \quad (4)$$

in the range $0.0416 \leq \delta \leq 0.143$. For lower curvatures ($\delta < 0.0416$), the authors observed that in the proximity of transition the f -Re curves exhibited a local minimum followed by an inflection point and by a local maximum; also in this range of δ they proposed transition correlations, more complex than Eq. (4) and based on identifying transition with the local minimum of f , i.e. with the first departure from the laminar behaviour. Similarly, Ito¹⁸ gives an upper bound for the applicability of the laminar flow friction correlation (2), which can be identified with a transition criterion:

$$\text{Re}_{cr} = 2000 \left(1 + 13.2 \delta^{0.6} \right) \quad (5)$$

in the range $5 \cdot 10^{-4} \leq \delta \leq 0.2$.

Srinivasan *et al.*²⁰ studied the transition to turbulence on the basis of friction factor measurements, and proposed a correlation for the critical Reynolds number in curved pipes:

$$\text{Re}_{cr} = 2100 \left(1 + 12 \sqrt{\delta} \right) \quad (6)$$

Eqs. (4) through (6) show that the effect of curvature is to increase Re_{cr} with respect to straight pipes. For typical values of the curvature, Eqs. (4) through (6) yield similar values of Re_{cr} ; for example, they predict $\text{Re}_{cr} = 10\,165$, 8631 and $10\,069$, respectively, for $\delta = 0.1$, and $\text{Re}_{cr} = 17\,036$, $14\,820$ and $15\,902$, respectively, for $\delta = 0.3$. Note, however, that the latter case is outside the range of

validity of Eqs.(4) and (5); note also that only Eqs. (5) and (6) exhibit a correct asymptotic behaviour for $\delta=0$ (straight ducts).

A number of two-dimensional studies on transition and stability exist on curved ducts of circular (Dennis and Ng²¹) and square (Wang and Yang²², Daskopoulos and Lenhoff²³) cross-section. These works study by perturbation methods the amplification of disturbances in laminar stationary solutions under the assumption that there is no variation of any quantity along the duct axis. These studies show that four-vortex modes can develop as a second family of solutions at sufficiently high Dean numbers; this four-vortex flow is stable to symmetric disturbances but unstable to asymmetric ones (Yanase *et al.*²⁴). In this latter work, it is shown that, for circular cross section, the four-cell solution in curved pipes exists only in an open region of the $Re-\delta$ plane and is impossible for $Re < 252$. For example, the critical Reynolds number for the appearance of a second family four-vortex solution is $Re_{4c} \approx 380$ for $\delta=0.1$ and $Re_{4c} \approx 240$ for $\delta=0.3$. These studies have a purely theoretical interest because the perturbation modes found are not the actual three-dimensional modes which develop in a 3-D configuration (e.g. the travelling wave instability modes discussed later on in the present study). As a terminology issue, it is perhaps worth noting that in most works on square cross-section channels (Wang and Yang²², Daskopoulos and Lenhoff²³), it is common to call ‘Ekman vortices’ the first vortices which develop from the imbalance of centrifugal and inertial terms, whose equivalents in circular pipes are the original ‘Dean vortices’ found by Dean⁷ in 1927 and before by Boussinesq¹. To increase the confusion in vocabulary, the same works use ‘Dean vortices’ for the secondary vortices which develop at higher Dean numbers in four-cells or many-cells solutions.

1.4. Heat Transfer

As regards heat transfer, here the classical definition of the Nusselt number for the inner (tube) side will be used:

$$Nu = \frac{\hat{q}_w 2a}{\chi (\hat{T}_b - \hat{T}_w)} \quad (7)$$

where \hat{q}_w is the wall heat flux, χ is the fluid thermal conductivity, \hat{T}_b is the bulk fluid temperature and

\hat{T}_w is the wall temperature. In a previous work (Di Piazza and Ciofalo²⁵), a systematic computational study of heat transfer in curved pipes was carried out. The study showed that an excellent reduction of the results data set for the Nusselt number can be obtained by applying the Pethukov momentum-heat transfer analogy (Pethukov²⁶) to curved pipes:

$$\text{Nu} = \frac{\text{PrRe}(f/8)}{1.07 + 12.7\sqrt{f/8} \cdot (\text{Pr}^{2/3} - 1)} \quad (8)$$

using Ito's friction factor correlations, Eqs. (2) and (3), for f . It was shown that this approach is by far superior to any power-law dependence. For $\text{Pr} \approx 1$, Eq. (8) approximately reduces to the Reynolds analogy $\text{Nu} = \text{Re}(f/8)$. Keeping in mind Eqs. (2) and (3), it emerges clearly that in the laminar range, for $\text{Pr} \approx 1$, heat transfer is fully governed by the Dean number, i.e. $\text{Nu} = \text{Nu}(\text{De})$. In the turbulent range, introducing Eq. (3) into the analogy (8) for $\text{Pr} \approx 1$ yields $\text{Nu} \approx \text{Nu}_s + c'\text{De}$, where Nu_s is the Nusselt number in a straight pipe at the same Reynolds number, and c' is a constant. Ref. (Di Piazza and Ciofalo²⁵) contains also a thorough review of the literature on heat transfer in curved pipes.

1.5. Previous CFD studies and experimental works

Numerical simulations of incompressible turbulent flow in helical and curved pipes are presented by Friedrich and co-workers (Hüttl and Friedrich²⁷, Friedrich *et al.*²⁸, Hüttl *et al.*²⁹). The authors numerically solve the Navier-Stokes equations written in orthogonal helical coordinates (Germano¹²) and compare toroidal and helical pipe results for $\text{Re} \approx 5600$ ($\text{Re}_\tau \approx 230$) and $\delta = 0.1$. Unfortunately, the authors present statistics of the flow (Reynolds stress distributions in the cross section) for transitional cases which are not turbulent, but rather time-dependent laminar flows. In fact, their test case 'DT' is basically coincident in curvature and Re with our case DIP analyzed in the following as a quasi-periodic laminar flow. Thus, the statistics presented in Hüttl and Friedrich²⁷ and Friedrich *et al.*²⁸ can indeed be formally defined and computed but should not be interpreted as proper Reynolds stresses.

Under similar conditions ($\text{Re} \approx 5000-6000$, $\delta \approx 5.5 \cdot 10^{-2}$) a travelling wave instability in helical pipes was experimentally evidenced by Webster and Humphrey³⁰. As recognized by the authors, the presence of travelling waves makes the length of curved pipe chosen for the experiments a crucial

parameter, because inlet-outlet conditions will inevitably affect wave length and propagation. For similar reasons, also the CFD simulations documented in Hüttl and Friedrich²⁷ and Friedrich *et al.*²⁸ would be inadequate to resolve travelling waves, since only a small portion of pipe, 7.5 diameters long, was modelled with periodic boundary conditions and in fact travelling waves are not mentioned in these latter papers.

The possible presence of travelling waves motivated our choice to study via numerical simulation the ideal case of a closed torus, where boundary conditions are not necessary in the axial direction because the domain is circularly closed, and the travelling wave instability can properly develop with a physically consistent wavelength. In the present paper, results for flow in a torus are presented for two values of curvature, i.e. $\delta=0.1, 0.3$ and three values of the Reynolds number, in the laminar ($Re<5200$), transitional ($Re\approx 5200-6000$) and chaotic range ($Re>6000$).

2. MODELS AND METHODS

2.1. CFD Numerical methods

The geometry simulated was a torus (Fig. 1) with no slip conditions at the wall. A constant source term p_s in the axial momentum equation was adopted as the driving force which balances pressure drop. This is equivalent to imposing the equilibrium mean shear stress $\hat{\tau}_0 = (a/2)p_s$ and the corresponding friction velocity $\hat{u}_\tau = \sqrt{\hat{\tau}_0 / \rho}$. A friction Reynolds number $Re_\tau = \hat{u}_\tau a / \nu$ can be defined on the basis of this latter. As thermal boundary condition a constant wall temperature \hat{T}_w was imposed. In order to maintain a finite temperature difference between fluid and walls, a local energy source term was applied to compensate, at each time step, the integrated wall heat flux. Due to the definition of the Nusselt number, Eq. (7), based on the bulk temperature \hat{T}_b , this local source term is proportional to the local specific mass flow rate in the main flow direction. With this treatment, the fluid energy content, and thus the bulk temperature remain constant during a simulation, and statistically fully developed conditions are obtained. The Prandtl number was fixed to 1 in all cases.

The computational method involved a finite volume technique, a coupled solver, a second-order

time-marching algorithm, and a multi-grid approach. The central interpolation scheme was used for the advection terms.

2.2. Computational mesh

The mesh is multi-block structured, and it is identified by the parameters N_{RAD} and N_{θ} as shown in Fig.2. In the present work the values used are $N_{RAD}=46$, $N_{\theta}=24$ and a geometric refinement is used at the wall with a maximum/minimum cell ratio of ~ 5 in the radial direction. With these choices, the cross section is resolved by 11136 cells, and the first point of the grid close to the wall is well within the viscous sublayer ($y^+ \approx 2.5$) at the highest Reynolds number ($Re \approx 14\,000$) simulated. In the axial direction the domain is discretized by $N_{AX}=1024$ cells for $\delta=0.1$ and $N_{AX}=300$ cells for $\delta=0.3$; this leads to an overall number of cells of $11.4 \cdot 10^6$ for $\delta=0.1$ and $3.34 \cdot 10^6$ for $\delta=0.3$.

The Kolmogorov length scale $\Lambda_K = (v^3 / \varepsilon)^{1/4}$ can be computed for the present configuration as $\Lambda_K = a / (\sqrt{\text{Re}_\tau} \cdot \text{Re}^{1/4})$; for a resolution of Λ_K , the minimum number of cells in half radius can be computed as $N_{RAD}^{MIN} = (a/2) / \Lambda_K = \sqrt{\text{Re}_\tau} \cdot \text{Re}^{1/4} / 2$ and the minimum number of cells in the axial direction as $N_{AX}^{MIN} = \pi \sqrt{\text{Re}_\tau} \cdot \text{Re}^{1/4} / \delta$. In the most critical case ($Re \approx 14\,000$), these latter formulae yield $N_{RAD}^{MIN} = 120$ and $N_{AX}^{MIN} = 7540$ ($\delta=0.1$) or 2513 ($\delta=0.3$). Therefore, the present mesh provides a resolution of $\sim 2.6 \Lambda_K$ in the radial direction and $7 \sim 8 \Lambda_K$ in the axial direction. Taking account of near-wall grid refinement, these values are of the same order as those usually adopted in Direct Numerical Simulation of turbulence (Kim *et al.*³¹). The time step was set at most equal to $0.8(v/u_\tau^2)$ for all cases; this time discretization is sufficient to capture both turbulent variations (Choi and Moin³²) and the dynamic features of laminar time-dependent flows. It should be stressed that in the present work emphasis is placed on these latter rather than on fully turbulent flows. For the present axial grid, the above criterion is basically equivalent to that of a Courant number less than 1 in all cases.

Zero velocity and uniform temperature initial conditions were set for all the numerical simulations. Instabilities, if present, were spontaneously triggered by small numerical fluctuations due to truncation and round-off errors.

2.3. Scales and frames of reference

Although the friction velocity \hat{u}_τ is the a-priori known quantity (due to the source term imposed in the momentum equation), the average velocity \hat{u}_{av} was chosen as the velocity scale. This is because for any curvature the velocity of the Dean vortex scales with \hat{u}_{av} , as shown by Eq. (1).

The corresponding frequency scale of the Dean circulation can be computed as:

$$\hat{f}_0 = \frac{\hat{u}_{av} \sqrt{\delta}}{a} = \frac{\text{De}}{2} \cdot \frac{\nu}{a^2} \quad (9)$$

which reflects the number of turns of the Dean vortex per unit time. This frequency scale can be viewed also as an amplification, by a factor proportional to the Dean number, of the molecular momentum diffusion frequency ν/a^2 . The time scale follows as $\hat{t}_0 = 1/\hat{f}_0$. The scale for angular velocity is naturally $\hat{\omega}_0 = 2\pi\hat{f}_0$.

The non-dimensional temperature T was computed as $(\hat{T} - \hat{T}_w)/(\hat{T}_b - \hat{T}_w)$; the turbulence energy was scaled by \hat{u}_{av}^2 , while pressure and wall shear stress were scaled by $\rho\hat{u}_{av}^2$. All coordinates were scaled by the cross section radius a ; the non-dimensional radial coordinate measured from the torus axis is $r_p = \hat{r}_p/a$, while the non-dimensional local radial coordinate, measured from the centre of the cross section, is $r = \hat{r}/a$. Assuming a cylindrical general frame of reference (r_p, φ, z) for the torus, and a local 2-D polar frame of reference (r, θ) for the cross section, one has $r_p = r\sin(\theta) + 1/\delta$ and $z = r\cos(\theta)$. The local Nusselt number Nu and non-dimensional wall shear stress τ_w are computed as:

$$\text{Nu}(\theta) = 2 \left. \frac{dT}{dr} \right|_w \quad (10)$$

$$\tau_w(\theta) = \frac{2}{\text{Re}} \left. \frac{du}{dr} \right|_w \quad (11)$$

2.4. Proper Orthogonal Decomposition

The Proper Orthogonal Decomposition (POD) technique was used to post-process the raw simulation results in the generic cross section. This technique was introduced in the study of turbulent flows by Lumley³³ and a complete description is given by Berkooz, Holmes and Lumley³⁴; it is also used with other names (Principal Component Analysis, Karhunen-Loève Transform) in several disparate research fields like meteorology and psychology. It is based on a two-point correlation and is able to capture the highest possible variance of the system with the least possible number of orthogonal eigenfunctions.

For a 2-D time-dependent problem, eigenvalues α_i and eigenfunctions $\Psi_i(x,y)$ are computed from the time-covariance matrix built with the raw data, which leads to the following decomposition:

$$u = \langle u(x,y) \rangle + \sum_{i=1}^N a_i(t) \cdot \Psi_i(x,y) \quad (12)$$

where $\langle u(x,y) \rangle$ is the time-averaged field of a generic quantity u while the generic term $a_i(t) \cdot \Psi_i(x,y)$ is the product of the i -th time-dependent coefficient by the i -th spatial eigenfunction. This decomposition does not postulate a particular shape for $\Psi_i(x,y)$, but finds the ‘natural’ spatial eigenfunctions of the system in a specific flow condition; the modes which possess the highest variance (energy in the case of a velocity field) can be captured and separated from one another. In this way, the time-dependent field can be filtered using only the first, highest-variance, N eigenfunctions. The quantity $\beta_i = \alpha_i / \sum \alpha_i$ represents the fraction of variance described by the i -th eigenfunction.

An in-house computer program was developed to perform numerically the Proper Orthogonal Decomposition on arbitrary data sets. The software is able to treat 2-D or 3-D fields and extracts all the eigenvalues and eigenfunctions of the two-point correlation matrix. The time-dependent coefficients $a_i(t)$ are computed by projecting the original data set into the new eigenfunctions basis.

2.5. Range of parameters explored

In the present study, a systematic investigation in the range $Re_\tau=220-525$ was carried out for the curvatures $\delta=0.1, 0.3$. The range was investigated by letting Re_τ vary in steps, and the following conclusions were derived on the different regimes:

- The transition is governed by the flow Reynolds number Re ;
- Laminar stationary solutions were encountered for $Re < \sim 5200$ for both curvatures;
- Periodic or quasi-periodic flows with single spectral peaks, associated with travelling waves, were found in the range $\sim 5200 < Re < \sim 6000$;
- For $Re > 6000$ chaotic phenomena progressively started while the Reynolds number increased; a continuous fluctuation spectrum, characterizing a fully turbulent flow, was obtained for $Re > 10\,000$.

Table 1 summarizes the six selected test cases presented in this paper. They cover two values of the curvature, i.e. $\delta = 0.1$ and 0.3 , denoted by D1 and D3, and three different regimes, i.e. stationary laminar, transitional (periodic or quasi-periodic) and chaotic (turbulent), denoted by L, P and C, respectively. Both Reynolds numbers Re and Re_c are provided in Table 1 for the sake of completeness; the friction factor can be computed simply by $f = 32(Re_c/Re)^2$, and its values predicted by Ito's resistance correlations (2) and (3) are also reported. For future comparison with other works, the Dean number De , as defined in section I, and the Dean number K_{Dean} originally introduced by Dean⁷, are also reported. The latter form of the Dean number is based on the pressure gradient, and can be related to the other non-dimensional parameters as $K_{Dean} = (p_s^2 a^7) / (8\rho^2 v^4 c) = (1/2) Re_c^4 \delta$ (Berger *et al.*¹¹).

3. STATIONARY LAMINAR CASES (D1L-D3L)

The main reason to discuss stationary laminar results is to establish a basis of comparison for the subsequent unsteady solutions presented in section IV. Of course, since these solutions are strictly 2-D, a fully 3-D simulation would not be necessary, but this can be stated only by hindsight.

The results presented here are for $Re = 5139$, $\delta = 0.1$ (case D1L) and $Re = 4531$, $\delta = 0.3$ (case D3L). The corresponding Darcy-Weisbach friction factor and mean Nusselt number are summarized in Table 1; the higher values found in D3L with respect to D1L are justified by the higher Dean number, and thus the more intense secondary circulation at higher curvatures.

It has been observed that in the present curved-pipe geometry, stationary laminar solutions are not

self similar for different Re and given δ (McConalogue and Srivastata⁹), as confirmed by the fact that the f/f_s ratio, Eq. (2), varies with $De = Re\sqrt{\delta}$ and thus varies with Re for any given δ . This is equivalent to saying that the pressure drop in curved pipes is not proportional to the flow rate even in steady laminar flow.

Fig. 3 shows the non-dimensional solutions in the cross-section for D3L (top row) and D1L (bottom row). The graphs in the first column (a, d) report contours of the axial velocity u_s , those in the second column (b, e) contours of the temperature T . The graphs in the third column report vector plots of the secondary motion in their top half, with the reference unitary vector drawn, and corresponding streamlines in the bottom half. It can be observed that the Dean vortex is smaller but stronger for D3L with respect to D1L, with the iso-lines more stretched in the near-wall region by the secondary flow; for each curvature, temperature and velocity fields appear similar in the Dean vortex region and in the secondary wall boundary layer.

Fig. 4(a) shows profiles of axial velocity u_s and temperature T along the equatorial midplane $I-0$ for D3L and D1L. Once made dimensionless, all profiles collapse on a similar roughly linear behaviour characterized by a slope $\sim 3/4$. It should be observed that in a rigid-body rotation the dimensionless slope would be $O(\delta)$, i.e. much smaller. Increasing the curvature results only in a moderate increase of the peak u_s and T near the outer wall and in a moderate decrease of u_s and T near the inner wall. The behaviour of u_s in the core region can be related to that of the radial velocity u_{rp} (referred to the torus radius) by an inviscid balance between inertial forces and pressure drop, which can be approximately written as:

$$\partial u_s / \partial r_p \approx (2 / u_{rp}) \cdot (\hat{u}_\tau / \hat{u}_{av})^2 \quad (13)$$

This balance expresses the physical elementary mechanism that shifts the axial velocity maximum towards the outer wall.

Fig. 4(b) shows the radial velocity u_{rp} along the $I-0$ line. In the core region this quantity oscillates around 0.015, yielding $\partial u_s / \partial r_p \approx 1$ which is of the correct order; the relative maxima and minima of u_{rp} in Fig. 4(b) correspond to the minima and maxima in the slope of the velocity profiles in Fig. 4(a), as predicted by Eq. (13).

4. PERIODIC AND QUASI-PERIODIC CASES (D1P-D3P)

This section will be devoted to a thorough analysis of cases D1P, D3P of Table 1. In a closed torus, the Dean cells form closed symmetric vortex tubes in the laminar-stationary range. As the Reynolds number increases, these vortex tubes become unstable and varicose modes develop; this yields a travelling wave instability moving inside the toroidal waveguide. Being $Pr=1$ for the present cases, heat and momentum have the same molecular diffusivity. Therefore, the temperature T can be regarded as a tracer to evidence the flow structures.

4.1. Curvature $\delta=0.3$ (case D3P)

a) Flow features

For the higher curvature, a Hopf bifurcation with the onset of periodic flow and simultaneous break-up of the symmetry between the upper and lower halves of the torus occurs for $Re \gtrsim 5200$. Examples of instantaneous temperature fields in the generic cross section, computed for $Re=5562$, case D3P, are shown in Fig. 5; (a) and (b) represent instants of time separated by half a period. In the generic cross section, the Dean vortices located in the upper part and in the lower part vary periodically in intensity, coupled in phase opposition: when the upper vortex grows, the lower vortex decreases in intensity, and *viceversa*. This corresponds to a break-up of instantaneous symmetry and to a periodic single-mode motion. At any instant, the 3-D flow field is spatially periodic along the torus; it moves rigidly in the flow direction along the toroidal channel as a travelling wave whose angular celerity differs from the average convective angular velocity of the fluid. This can be regarded as a travelling varicose instability of each Dean vortex tube, as anticipated above. The temperature field in a plane parallel to the torus midplane, and the vertical velocity field in the midplane are shown in Figs. 6 (a) and (b) respectively; the scales were chosen to evidence the trace of the spatially periodic travelling structure with $k^*=7$ waves in the whole torus. The non-dimensional angular celerity (scaled by $\omega_0 = 2\pi\hat{u}_{av}\sqrt{\delta}/a$) is $\omega_{2\pi}=0.0523$. The non-dimensional frequency associated with the transit of one of the periodic cells in Fig. 6 can be computed as $f_l=k^*\omega_{2\pi}=0.365$. This frequency would appear in

any time-dependent quantity at a fixed point. If the wave celerity coincided with the average axial velocity of the fluid, its non-dimensional frequency would be $\omega_{2\pi fl} = \sqrt{\delta} / 2\pi \approx 0.0872$; therefore in this case the wave is slower than the fluid in the average, being $\omega_{2\pi} < \omega_{2\pi fl}$. As a consequence, the wave will lead the fluid only in low speed regions (e.g., near the walls) but will lag behind the fluid over most of the domain.

b) Analysis by Proper Orthogonal Decomposition

Following Eq.(12), the time dependent field can be decomposed via POD into the time-averaged field and a series of spatial eigenfunctions $\Psi_i(x,y)$ times time-dependent coefficients $a_i(t)$. Applying POD to the two-dimensional axial velocity field in a generic cross section of the torus, the periodic mode emerges clearly. In fact, the first two eigenfunctions resulting from the analysis capture about 96% of the energy, as shown in Table 2, where the first 6 eigenvalues are reported; the residual portion can be interpreted as numerical noise. Two is the minimum number of terms required to describe the periodic change in shape that represents the cross sectional trace of a coherent structure travelling through the domain; the two terms together make up a single mode. This is an important property which seems to have been overlooked in the POD literature.

Fig. 7 shows, from (a) to (c), the time-averaged axial velocity field and the first two eigenfunctions Ψ_1, Ψ_2 , while the corresponding time-dependent coefficients $a_1(t), a_2(t)$ are shown for some periods in Fig. 8(a). The time-averaged cross-section field, Fig. 7(a), is similar to that discussed above for the same δ and stationary solutions, Fig. 3(a). The eigenfunctions spatially localize fluctuations, which are of the order of 0.06 in dimensionless amplitude, and identify the alternate pulsation of the Dean vortices; no fluctuations exist in the outer region, coherently with what was observed in some experimental work (Webster and Humphrey³⁰). Each eigenfunction, and thus the global fluctuation field, is anti-symmetric with respect to the section midline $I-O$, i.e. $\Psi_i(r_p, z) = -\Psi_i(r_p, -z)$. The Fourier spectra of $a_1(t), a_2(t)$ are shown in Fig. 8(b); there is a clear spectral peak at $f_I \approx 0.36$, as it was previously predicted by the kinematic analysis of the travelling structure; due to the almost single-peak spectrum, the coefficients $a_1(t), a_2(t)$ in this special case are

almost perfectly sinusoidal functions sharing the same period and shifted in phase with respect to each other. This corresponds to the fact that the varicose travelling modes in the upper and lower Dean vortex tubes are spatially shifted by half wavelength. As a consequence, the overall flow field possesses the semi-periodicity property with respect to the vertical direction z and time, i.e., for any quantity Φ , $\Phi(r_p, z, t) = \pm \Phi(r_p, -z, t + \xi/2)$ where the sign $+$ is for u_s, u_r, T while the sign $-$ is for u_z, u_θ and vorticity, and ξ is the dimensionless time period.

A phase-space projection of the system's trajectory is shown in Fig. 9, where axial velocities at two different points of the domain are plotted one against the other; the graph shows clearly that the system's attractor appears almost exactly a limit cycle.

4.2. Curvature $\delta=0.1$ (case D1P)

a) Flow features

Also for the lower curvature examined in this paper, i.e. $\delta=0.1$, a transition from steady to time-dependent flow occurs as $Re \gg 5200$. However, in this case the instantaneous distributions of any quantity over the generic cross section exhibit symmetry with respect to the torus equatorial midplane, as shown in Fig. 10(a) and (b) which reports temperature at different instants of time for case D1P ($Re=5638$).

The transition results in a more complex system of travelling waves than in the higher curvature case D3P. The main axial travelling wave is present again, as in D3P. The trace of the three dimensional axial wave in the torus equatorial midplane is shown in Fig. 11(a) by reporting the instantaneous map of temperature. Here, $k^*=16$ periodic cells can be visualized in the whole torus. This structure travels in the same direction as the mean flow (anti-clockwise in this case) with a non-dimensional angular celerity $\omega_{2\pi}=0.0532$, very close to that obtained in D3P ($\omega_{2\pi}=0.0523$). This angular celerity is also similar to that found experimentally in Webster and Humphrey³⁰, where a dimensionless value of about 0.05 was measured; the value $k^*=19$ obtained in Webster and Humphrey³⁰ for a lower curvature is also consistent with the present results. The non-dimensional frequency associated with the transit of one of the periodic is $f_I = k^* \cdot \omega_{2\pi} = 0.852$. This mode 'I' is

associated with the pulsation of the Dean vortices which now, however, occurs in phase between the upper and lower halves of the torus. In this case, if the wave celerity coincided with the average axial velocity of the fluid, its non-dimensional angular celerity would be $\omega_{2\pi\beta} = \sqrt{\delta} / 2\pi \approx 0.0503$ for $\delta=0.1$. Therefore, the wave celerity is close to the mean fluid velocity and the wave will lead the fluid in the inner region while it will lag behind it in the outer region.

A second, weaker, mode can be discovered by looking, for example, at the temperature field on a concentric torus of radius $r=0.9$, as shown in Fig. 11(b). By using pictures like this latter and building an animation in the Lagrangian frame of reference of the travelling wave ‘I’, a new oblique wave ‘II’ appears within each of the k^* cells, travelling (with respect to wave ‘I’) in the direction indicated by the arrow in the figure. From a visual analysis of such animations, a Lagrangian non-dimensional frequency f_{II}^L can be measured. Indicating with \hat{c}_I, \hat{c}_{II} the dimensioned celerities of the travelling waves of mode ‘I’ and ‘II’, and with \hat{L}_I, \hat{L}_{II} the corresponding dimensional wavelengths, the above frequency, in dimensional form, can be expressed as: $\hat{f}_{II}^L = (\hat{c}_I - \hat{c}_{II}) / \hat{L}_{II}$; the corresponding dimensionless expression is:

$$f_{II}^L = \frac{c_I - c_{II}}{L_{II} \sqrt{\delta}} \quad (14)$$

where

$$L_{II} = \frac{L_{2\pi}}{k_{II}^*} = \frac{2\pi}{\delta \cdot k_{II}^*} \quad (15)$$

and k_{II}^* is the number of oblique waves in the whole torus.

Once f_{II}^L, c_I, L_{II} are known, the dimensionless wave celerity c_{II} of the oblique wave can be derived. In

the present case, $f_{II}^L = 1.278, c_I = f_{2\pi} (2\pi / \sqrt{\delta}) = 1.057, k_{II}^* = 36, L_{II} = 1.745$, and thus $c_{II} = 0.352$.

The frequency of the second (oblique) mode in the laboratory frame of reference is now:

$$f_{II} = \frac{c_{II}}{L_{II} \sqrt{\delta}} \approx 0.638 \quad (16)$$

Thus the frequency of mode ‘II’ is lower than that of mode ‘I’ and, to the degree of accuracy allowed by numerical simulations, the two frequencies appear incommensurate, which corresponds to a quasi

periodic flow.

b) Analysis by Proper Orthogonal Decomposition

The two modes can be better characterized by applying POD analysis to the cross-section, similarly to what was done for case D3P. Table 2 reports the first 6 eigenvalues of the axial velocity. Eigenvalues 1 to 4 collect about 82% of the energy. Fig. 12 from (b) to (e) shows the corresponding spatial eigenfunctions from 1 to 4 for the axial velocity, while Fig. 12(a) is its time-averaged distribution. Eigenfunctions 1 (Fig. 12(b)) and 2 (Fig. 12(c)) are mostly associated with mode ‘I’, i.e. with the axial travelling wave related to Dean vortex pulsation. In this case the maxima are located in the vicinity of the Dean vortices; mode ‘I’ carries about 67% of velocity variance. Eigenfunctions 3 (Fig. 12(d)) and 4 (Fig. 12(e)) are mostly associated with mode ‘II’, and represent a trail of near-wall vortices which are produced in the Dean vortex areas, and travel from I to O , i.e. upstream with respect to the secondary flow boundary layers, at the edge of these latter, following the wall curvature. This latter mode carries about 15% of the velocity variance, and thus it is much less energetic than mode ‘I’. Fig. 13 represents the POD decomposition of the vorticity normal to the cross-section: Fig. 13(a) is the average field while Figs. 13(b) to (e) are the eigenfunctions from 1 to 4. Vorticity eigenfunctions are anti-symmetric with respect to the $I-O$ horizontal line, and exhibits more clearly than velocity the separation of modes; mode ‘II’ exhibits about three times more vorticity variance (enstrophy) than mode ‘I’, in opposition to what happens for the velocity variance (energy). This is coherent with the smaller spatial scale associated with mode ‘II’.

Figs. 14(a) and (b) show time-dependent vorticity coefficients a_1, a_2 (a) and a_3, a_4 (b), over an arbitrary time interval. The coefficients a_1-a_2 , mainly associated with mode ‘I’, and a_3-a_4 , mainly associated with mode ‘II’, are characterized by a different periodicity. In Fig. 14(c), the spectrum of the vorticity coefficients is shown. Frequencies associated to mode ‘I’ and ‘II’ clearly emerge respectively as $f_I \approx 0.87$, $f_{II} \approx 0.64$, as derived above from a wave kinematic analysis based on flow visualization.

Fig. 15 shows temperature at a point against velocity at another point (arbitrary units); the graph represents a projection of the system’s trajectory onto a 2-D subspace. The figure illustrates as the

orbits approaching a limit cycle existing in the periodic case D3P, characterized by a single frequency, are replaced by orbits which do not exactly repeat themselves at each turn and approach a torus attractor characteristic of a quasi-periodic behaviour with two incommensurate frequencies. This effect is entirely due to the second frequency f_{II} appearing in the present case D1P.

c) Comparison with previous numerical results and experimental data

Fig. 16 shows a comparison between present results and computations presented by Friedrich and co-workers (Hüttl and Friedrich²⁷ and Friedrich *et al.*²⁸) for $\delta=0.1$ and $Re\approx 5632$ ($Re_\tau\approx 230$). The comparison is made on the time-averaged fields. As discussed in Section I.A, the authors simulated a tract of a toroidal pipe, 7.5 diameters in length, whereas in the present simulations the computational domain included the whole torus.

Fig. 16(a) shows the axial velocity versus the non-dimensional radial coordinate r along the equatorial line $I-O$ of a cross section, from the inner wall ($r=-1$) to the outer wall ($r=1$) and along the vertical midline from the wall ($r=-1$) to the centre of the section ($r=0$); in the latter case the problem is symmetric in the average with respect to the torus midplane so that only one half of the graph needs to be reported. Symbols denote the experimental results presented by Webster and Humprey³⁰ for $Re=5480$ and $\delta=5.5\cdot 10^{-2}$. The agreement is very good with the numerical simulations and fair with the experimental data (taken with a different curvature). It should be noticed that the radial gradient of the axial velocity along the $I-O$ line in Fig. 16(a), once made dimensionless, is $\sim 3/4$, as in the stationary laminar cases. Fig. 16(b) shows a comparison for the time-averaged radial profile of the azimuthal velocity along the $U-D$ line, see Fig. 1. It shows a characteristic peak associated with the secondary stream boundary layer; the agreement with numerical results in Hüttl and Friedrich²⁷ and Friedrich *et al.*²⁸ is fully satisfactory also for this quantity. Fig. 17 shows profiles of dimensionless fluctuation kinetic energy K along the $I-O$ and $D-U$ midlines of a cross section. Present results are compared with the numerical predictions in Hüttl and Friedrich²⁷ and Friedrich *et al.*²⁸. There is a general good agreement of the profiles, and the main differences are located in the outer region for the $I-O$ line and in the boundary layer peaks for the $D-U$ line.

To complete this section, Fig. 18 shows the time-averaged axial velocity field (a), (d), temperature

field (b), (e) and secondary flow field (c), (f) in a cross section for cases D3P (first row) and D1P (second row). The graphs (c) and (f) report velocity vectors in their upper half and streamlines of the secondary flow in their lower half. Time-averaged results are very similar to those obtained for the stationary cases D3L and D1L, and similar considerations yield. Therefore the travelling waves only ‘disturb’ the stationary solution, and cases D3P and D1P, far to be turbulent, can be classified as time-dependent laminar flows.

5. CHAOTIC FLOW

In this section, results for the fully turbulent cases D1C and D3C ($Re \approx 13000-14000$) will be presented. In contrast with straight pipe turbulence, where fluctuations are azimuthally uniform, in curved pipes they are localized mainly in specific regions, where particular flow features, such as Dean vortices, occur.

For these chaotic cases, first- and higher-order statistics can be computed from time-dependent results. The spectrum of the axial velocity at a monitoring point for case D3C is shown in Fig. 19; it appears almost continuous and a wide range of frequencies are present, with a small but recognizable inertial sub-range with the characteristic slope $-5/3$. A similar behaviour holds for case D1C. Also Proper Orthogonal Decomposition, once applied to these chaotic cases, shows a continuous eigenvalues spectrum; the first 600 eigenmodes collect 99% of the energy. Therefore, cases D3C and D1C can be characterized as fully turbulent.

From a phenomenological point of view, middle-size vortices are continuously produced throughout the cross section, as shown by instantaneous vector plots for cases D3C and D1C in Fig. 20. However, time-averaged flow fields, as reported in Fig. 21, show that almost all structures average out leaving the Dean vortices in the usual locations near the inner wall, and, only in the high curvature case, a weaker counter-rotating couple of vortices near the outer wall. These small vortices are reminiscent of the structures predicted by Dennis and Ng²¹ and by Yanase *et al.*²⁴ in their four-vortex family of solutions for laminar flow in curved circular pipes. However, in the present simulations such other-side vortices only emerge as time-averages of turbulent flow, and were not obtained in steady-flow simulations, coherently with the finding in Yanase *et al.*²⁴ that such four-vortex solutions are

unstable to disturbances which are asymmetric with respect to the midplane. Although both cases exhibit instantaneous lack of symmetry, in the average flow symmetry is recovered. The same conclusions can be drawn by looking at time-averaged maps of axial velocity and temperature, Fig. 22. As for the transitional cases, the detachment angle of the Dean vortex is lower for the lower curvature, i.e. the secondary vortex is larger for $\delta=0.1$.

The dimensionless time-averaged axial velocity and temperature along the $I-O$ line is shown in Fig. 23(a). Both temperature and velocity stratification is $O(1)$ in dimensionless form, as in the stationary flow results presented in Fig. 4(a). Fig. 23(b) reports the time-averaged radial velocity u_{rp} along the same $I-O$ line. In the proximity of the outer wall u_{rp} is always positive (i.e., directed in the $I-O$ direction) for the low curvature case D1C, whereas it becomes negative in the region $\sim 0.5 < r < 0.8$ for the high curvature case D3C, in correspondence with the existence of the above mentioned counter-rotating secondary vortices in the time-mean flow. In the core region, profiles of the axial and radial velocity components are approximately related by the same inviscid balance discussed for the case of stationary flow, see Eq. (13) and Fig. 4.

Fig. 24 shows the distribution of dimensionless kinetic energy K , fluctuating pressure p_{RMS} and fluctuating temperature T_{RMS} for cases D3C and D1C. The highest values of turbulent kinetic energy are located in the outer region, in the upper and lower wall streams and in the Dean vortex region. Therefore, the secondary flow, although much less intense than the main flow in the average, plays an important role in causing the distribution of turbulence intensity over the cross section. As it was expected, fluctuation levels are higher for the higher curvature; thus, despite the stabilizing effect of curvature as regards transition, reflected in Eqs. (4) through (6), curvature enhances the levels of turbulence once it is established, as confirmed by its effects on friction and heat transfer.

A projection of the system trajectory on a 2-D subspace for D3C is shown in Fig.25; the trajectory, as it was expected, appears chaotic, confirming the turbulent nature of the flow at these Reynolds numbers.

6. OVERALL ANALOGIES

The local wall shear stress $\tau_w(\theta)$ profiles computed for all flow regimes and both curvatures are

represented in Fig. 26. In all cases, the higher curvature $\delta=0.3$ has a higher dimensionless wall shear stress with respect to $\delta=0.1$. In the turbulent cases (D3C, D1C), the azimuthal profile is flatter than in laminar and transitional ones (D3P, D3L, D1P, D1L). For each case, the τ_w profile grows monotonically from $\theta=-45^\circ$ to $\theta=90^\circ$; the maximum at $\theta=90^\circ$ corresponds to the outer wall region. This behaviour reflects the I - θ stratification of the axial velocity.

Corresponding profiles of the local Nusselt number are shown in Fig.27. The higher curvature geometry exhibits higher values of Nu for all flow regimes. The local minimum of the curves around $\theta=-60^\circ$ marks the detachment point of the Dean vortex. Remarkably the detachment angle is about -60° , very close to that predicted by the boundary layer integral asymptotic model of Barua³⁴ for high Reynolds numbers. The local Nusselt number grows from I to O , in analogy with momentum transfer, and is associated with the temperature stratification in the I - θ direction. As shown in a recent work (Di Piazza and Ciofalo²⁵), a modified Reynolds analogy is applicable to curved ducts for heat transfer. This is valid in the average, but it is still approximately valid also locally, as shown in Fig. 28, where the ratio $Nu(\theta)/(\tau_w(\theta) Re Pr)$ is reported against the azimuthal θ angle for all cases simulated here. For the lower curvature, the ratio varies from 0.8 to 1.2, while for the higher curvature ($\delta=0.3$), the analogy is less applicable, and the ratio ranges from 0.7 to 1.4. The analogy between momentum and heat transfer explains why the non-dimensional profiles of velocity and temperature shown throughout the paper are similar and exhibit the same stratification.

Focussing the attention on the I - θ midline, it is interesting to investigate the local momentum equilibrium. Along this line, in the core region far from the boundary layer, both convective and viscous terms are unimportant, so that an inviscid balance between pressure gradient and centrifugal forces approximately yields:

$$\frac{\partial p}{\partial r} \approx \frac{u_s^2}{r_p} \quad (17)$$

This is shown in Fig. 29(a), where the ratio $(u_s^2 / r_p) / (\partial p / \partial r)$ is plotted along the I - θ line. The ratio is $O(1)$ from $r=-0.75$ to $r=0.75$, i.e. in the core region, for all cases examined (laminar, transitional and turbulent flow). As a consequence of the momentum-heat transfer analogy discussed

above, for $Pr \approx 1$ the pressure gradient in the core region is tied both to the velocity and to the thermal stratification, i.e. $\partial p / \partial r \approx u_s^2 / r_p \approx T^2 / r_p$. Considering that both axial velocity and temperature exhibit a linear stratification with a slope $b \approx 3/4$ regardless of the Reynolds number, see Figs. 23(a) and 4(a), by integrating the inviscid balance in Eq. (17) it can be shown that, in the core region and in dimensionless form, for $\delta \ll 1$, the pressure profile can be approximated as

$$\frac{p}{\delta} \approx \frac{b^2}{3} r^3 + b r^2 + r \quad (18)$$

This is valid both for laminar stationary cases and for the time-averaged field in the transient and chaotic cases as shown in Fig. 29(b), where all the time-averaged profiles p/δ are compared with the above-mentioned analytical expression. The agreement is better around $r=0$ where the inviscid balance is more closely valid.

7. CONCLUSIONS

Time-dependent numerical simulations were conducted for flow and heat transfer in toroidal pipes. A constant property fluid with $Pr=1$ was assumed. Two curvatures ($\delta=0.1$ and 0.3) were examined. A streamwise driving pressure gradient was imposed and its magnitude was made to vary in steps so that the friction Reynolds number $Re_\tau = u_\tau a / \nu$ spanned the range 220 to 525, yielding flow Reynolds numbers between 4531 and 14710, and Dean numbers $De = Re \sqrt{\delta}$ between 1625 and 7219.

A finite volume method was used; the computational domain included the whole torus and was discretized by $\sim 3.4 \cdot 10^6$ nodes for the higher curvature ($\delta=0.3$) and $\sim 11.3 \cdot 10^6$ nodes for the lower one ($\delta=0.1$).

Transition between different flow regimes was found to be controlled by the Reynolds number. For $Re \ll 5200$, stationary flow was predicted, exhibiting the general properties well documented in the literature for steady flow in curved circular pipes. For $Re \gg 6000$, the flow became chaotic and exhibited a broad frequency spectrum, although it became fully turbulent, with an inertial sub-range and overall properties (f , Nu) typical of turbulent flows in curved pipes, only for $Re \gg 10\,000$.

In the narrow intermediate range $\sim 5200 \leq Re \leq \sim 6000$, a more complex behaviour was predicted. In this range, the nature of the flow was identified and quantitatively characterized by the simultaneous use of different techniques including static and dynamic flow and scalar (T) visualization on different sections of the torus; Proper Orthogonal Decomposition; spectral analysis; and projections of the system's trajectories on 2-D variable sub-sets.

For the higher curvature ($\delta=0.3$) the flow exhibited a periodic behaviour, with a single sharp peak in POD spectra and a limit-cycle attractor in phase space. Periodicity was associated with a varicose instability of the twin toroidal Dean vortices, propagating streamwise along the flow direction as a couple of travelling waves in opposition of phase with respect to each other. This behaviour is indicative of a Hopf bifurcation occurring at $Re \sim 5200$ and yielding distributions of flow and temperature which were instantaneously asymmetric with respect to the equatorial plane in each cross section. The number of wavelengths associated with this varicose instability was 7 (in 2π) in this range of the Reynolds number.

For the lower curvature ($\delta=0.1$), the flow followed a nearly quasi-periodic behaviour, characterized by the existence of two incommensurate peaks in frequency spectra and by a torus attractor in the appropriate phase space. The higher frequency mode (mode 'I') was associated with a travelling wave similar to that observed in the previous, high curvature, case, but symmetric with respect to the equatorial midplane of the torus and thus yielding instantaneous cross-section distributions which preserved up-down symmetry. The number of wavelengths associated with this mode was 16 in 2π . The lower-frequency mode (mode 'II') was associated with oblique waves propagating mainly in the top and bottom near-wall regions adjacent to the Dean vortices; in each cross section, it appeared as a couple of trails of weak vortices, detaching themselves from each Dean vortex and travelling along the walls from the inner to the outer pole, i.e. against the secondary near-wall streams. Mode 'II' contained less velocity variance (energy), but more vorticity variance (enstrophy), than mode 'I'.

For both curvatures, the angular celerity of the main travelling wave associated with the instability of the toroidal Dean vortices scaled well with the Dean number, in agreement with the experimental findings of Webster and Humprey³⁰.

The radial stratification of axial velocity and temperature in the core flow was approximately described by a linear behaviour with the same dimensionless slope of $O(1)$ in all cases. The relation between axial velocity, radial velocity and pressure gradient in the core flow was found to be mainly governed by inviscid balances for all flow regimes.

As a conclusive remark, it must be pointed out that the results presented in this work and their physical interpretation have mainly an exploratory value, are limited to a small number of test cases and thus do not have the ambition of being exhaustive. Further systematic investigations may be needed to achieve a full classification of flow regimes in toroidal pipes.

Similar remarks hold as regards the extension of the present results to the case of helical pipes (coils with non-zero pitch). While experimental results like those by Webster and Humprey³⁰ suggest that travelling waves occur also for finite pitches, it is clear that the details of these intermediate flow regimes and of their transitions will depend on the specific pitch considered and may exhibit different features, which can be clarified only by further direct numerical simulations.

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Table 1 Synoptic table of the main global quantities for all the toroidal cases simulated. Nu_{pp} represents the Nusselt number computed according to Eq.(8) using the numerical Darcy friction factor f , also reported. k^* is the number of waves in the whole torus, and $\omega_{2\pi}$ is the dimensionless angular celerity of the main travelling wave. Cases are identified by the reference name in the first row.

Case	D1L	D1P	D1C	D3L	D3P	D3C
δ	0.1	0.1	0.1	0.3	0.3	0.3
Re_τ	220	235	480	235	275	525
Re	5139	5638	14710	4531	5562	13180
De	1625	1783	4652	2482	3046	7219
K_{Dean}	$1.16 \cdot 10^8$	$1.51 \cdot 10^8$	$2.65 \cdot 10^{10}$	$4.68 \cdot 10^9$	$8.51 \cdot 10^9$	$1.13 \cdot 10^{10}$
Regime	Steady	Q-Periodic	Chaotic	Steady	Periodic	Chaotic
$f(\times 10^2)$	5.811	5.512	3.407	8.681	7.766	5.058
$f(\times 10^2)$ Lam Eq.(2)	5.627	5.362	3.332	7.847	7.086	4.700
$f(\times 10^2)$ Turb Eq.(3)	3.880	3.798	3.050	4.575	4.390	3.707
Nu	31.0	31.6	55.4	39.1	43.1	69.6
Nu_{pp}	34.9	36.3	58.5	45.9	50.5	77.8
k^*	-	16	-	-	7	-
$\omega_{2\pi}$	-	0.0532	-	-	0.0523	-

Table 2 Eigenvalues of the axial velocity obtained by Proper Orthogonal Decomposition in the transitional cases D3P ($\delta=0.3$), and D1P ($\delta=0.1$).

Eigenvalue number	D3P		D1P	
	β_i	$\sum_{j=1}^i \beta_j$	β_i	$\sum_{j=1}^i \beta_j$
1	0.585		0.523	
2	0.378	0.964	0.146	0.668
3	0.017		0.082	
4	0.016	0.997	0.070	0.821
5	0.010		0.044	
6	0.005	0.999	0.023	0.888

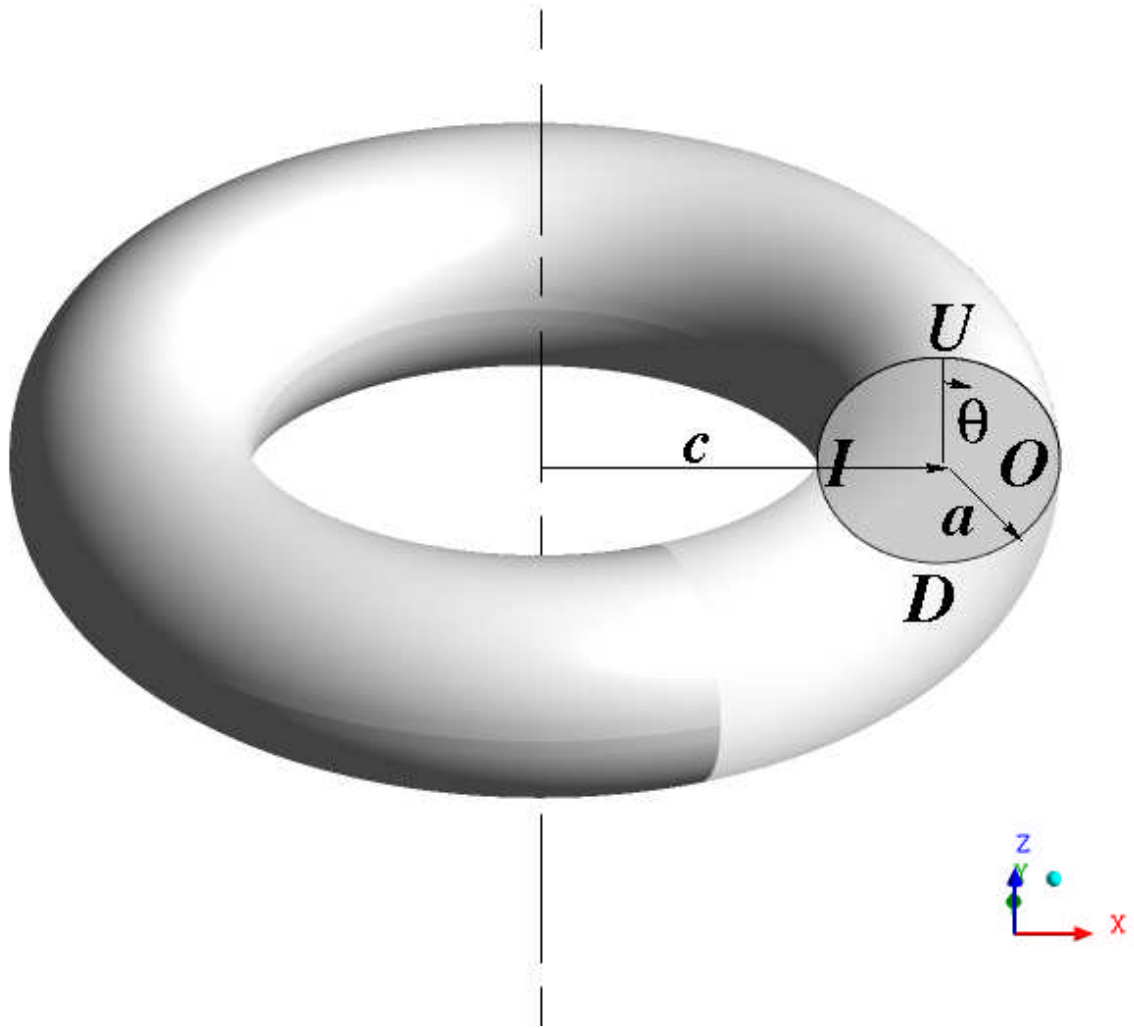


Fig. 1 Schematic representation of a toroidal pipe with its main geometrical parameters: a , tube radius; c , coil radius. The inner (I), outer (O), lower (D) and upper (U) sides of the curved duct are also indicated; θ represents the azimuthal angle in the cross-section, measured clockwise from U in the figure.

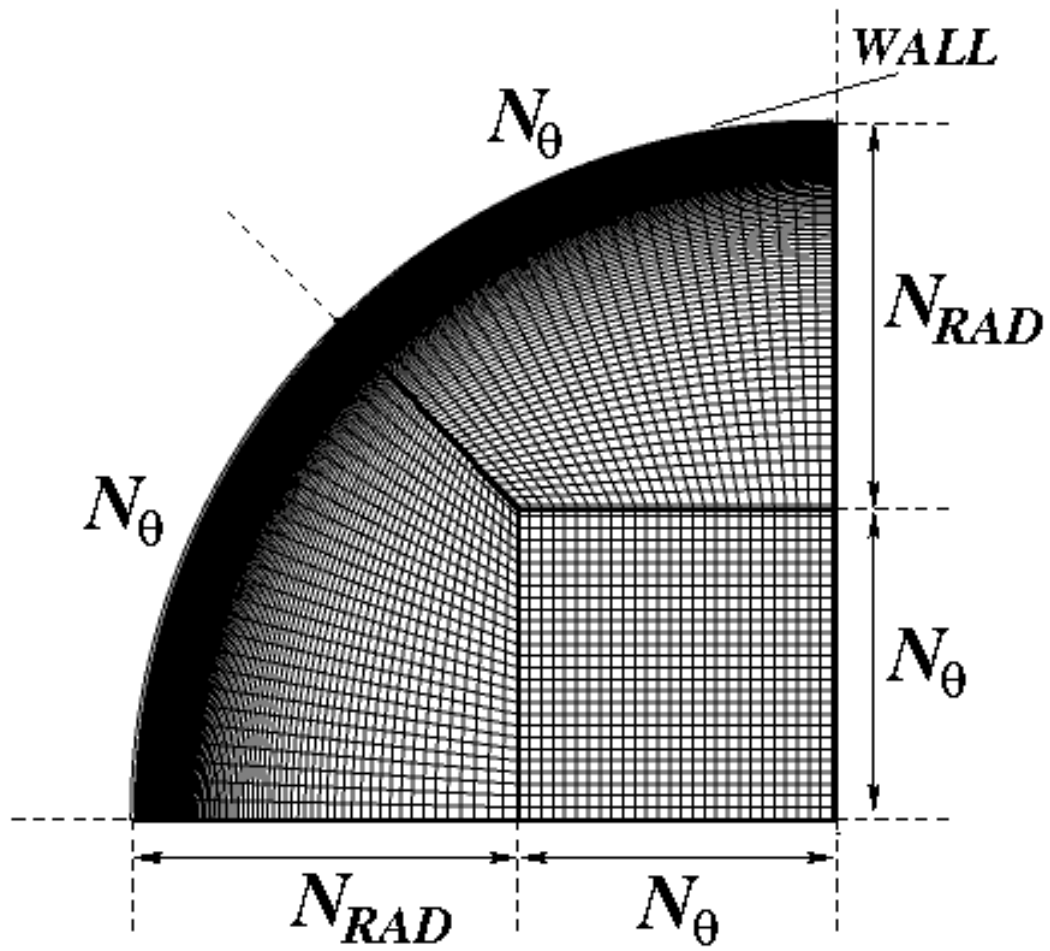


Fig. 2 Cross section of the multi-block structured computational mesh. The total number of cells in the cross section is $N_{SEC}=4 \cdot N_\theta(N_\theta+2 N_{RAD})$.

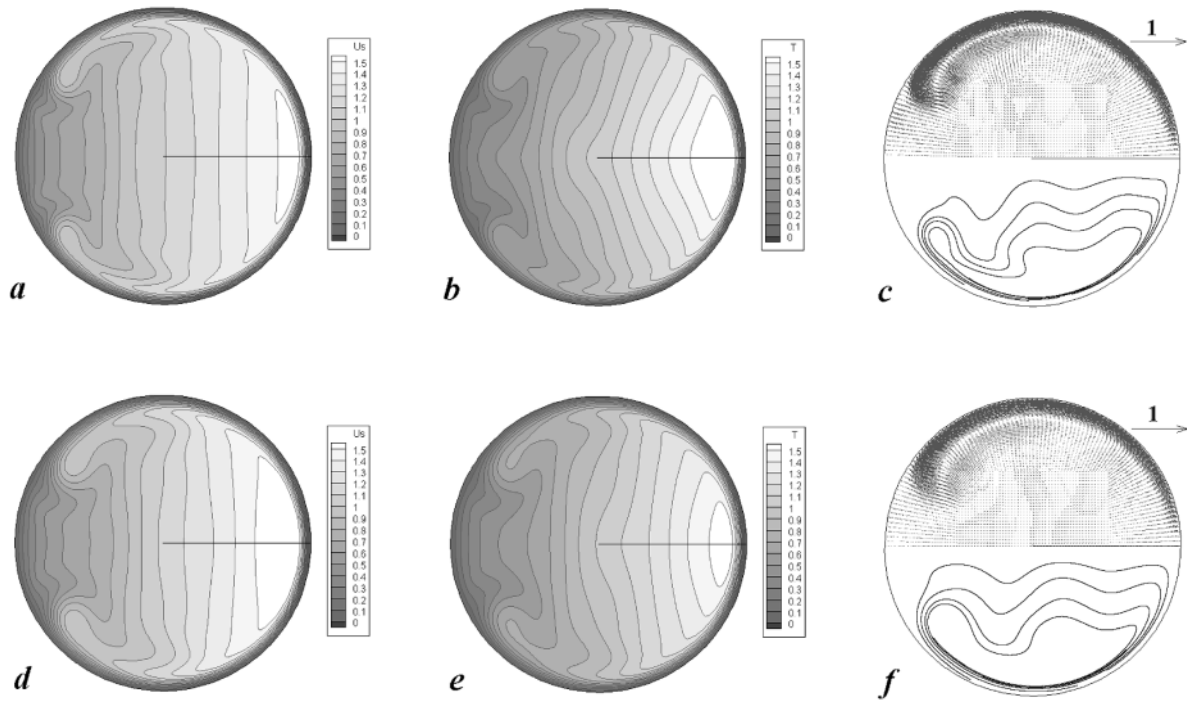


Fig. 3 Dimensionless solutions for the stationary laminar cases D3L (top row) and D1L (bottom row): (a), (d) axial velocity; (b), (e) temperature; (c), (f) secondary vector plot (unity vector drawn besides) in the upper part and streamlines in the lower part of the section. For velocity and temperature, 16 contour levels from 0 to 1.5 are shown. Here and in all the following figures, the cross section is represented with the inner side I on the left and the outer side O on the right.

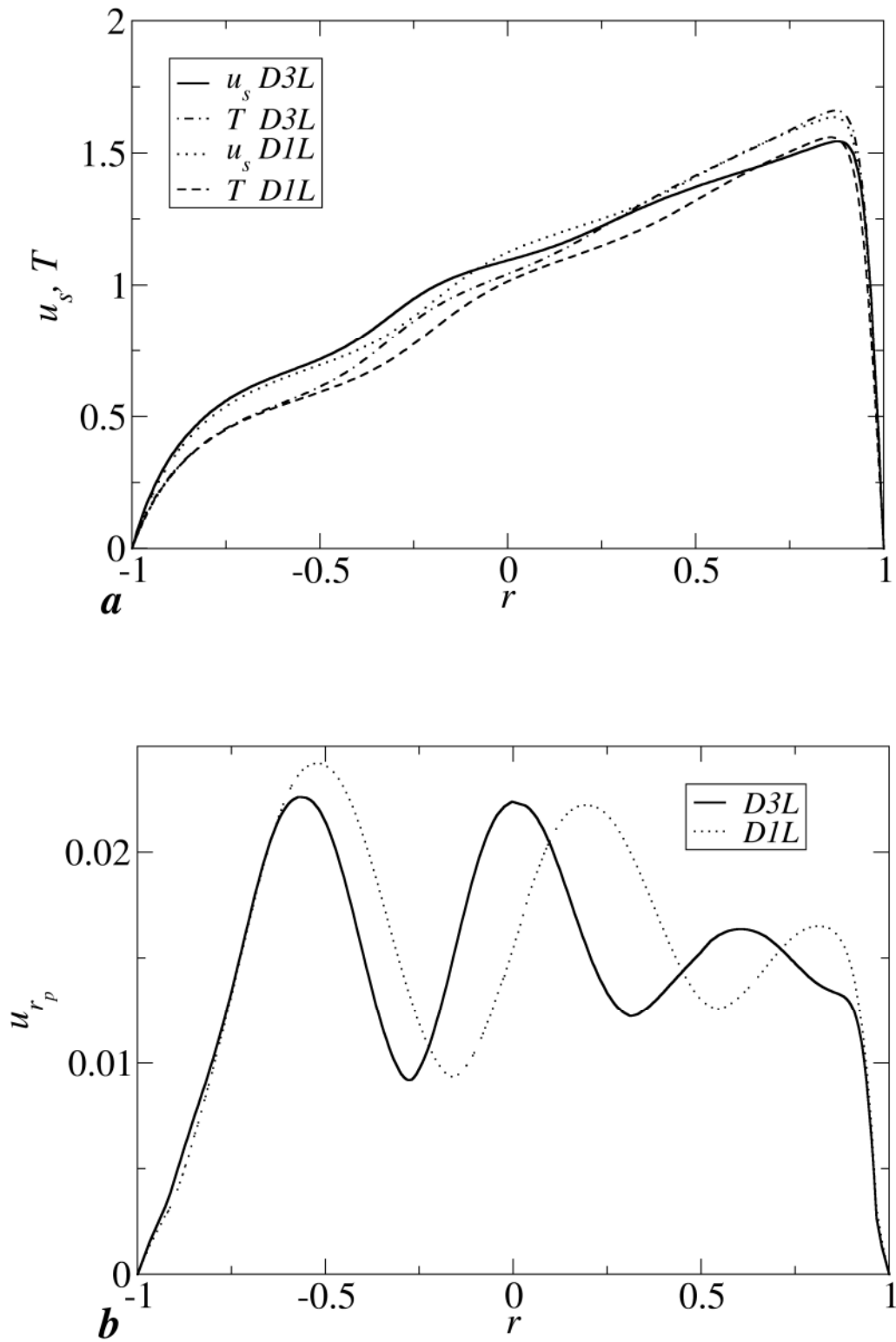


Fig. 4 Dimensionless profiles along the $I-O$ horizontal midline for the stationary laminar cases D3L and D1L: (a) axial velocity and temperature; (b) radial velocity.

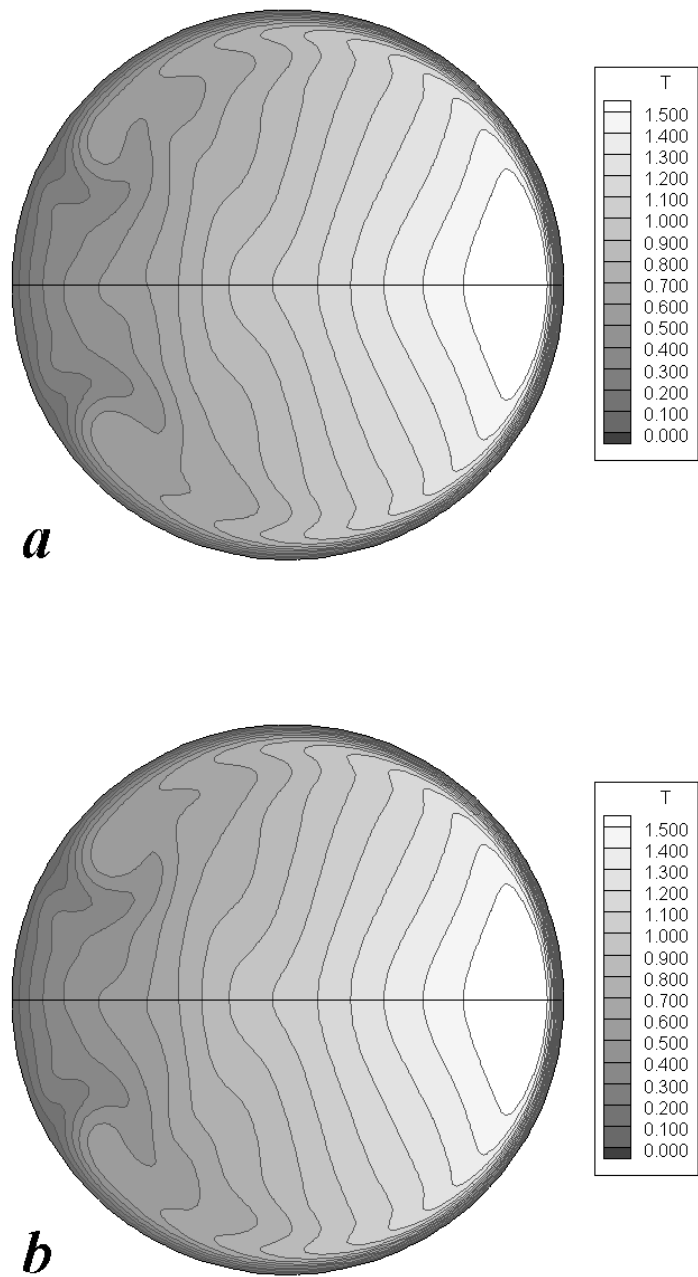


Fig. 5 Snapshots of the temperature field in the periodic case D3P: (a) and (b) represent instants of time separated by half a period. Note the breakup of instantaneous symmetry.

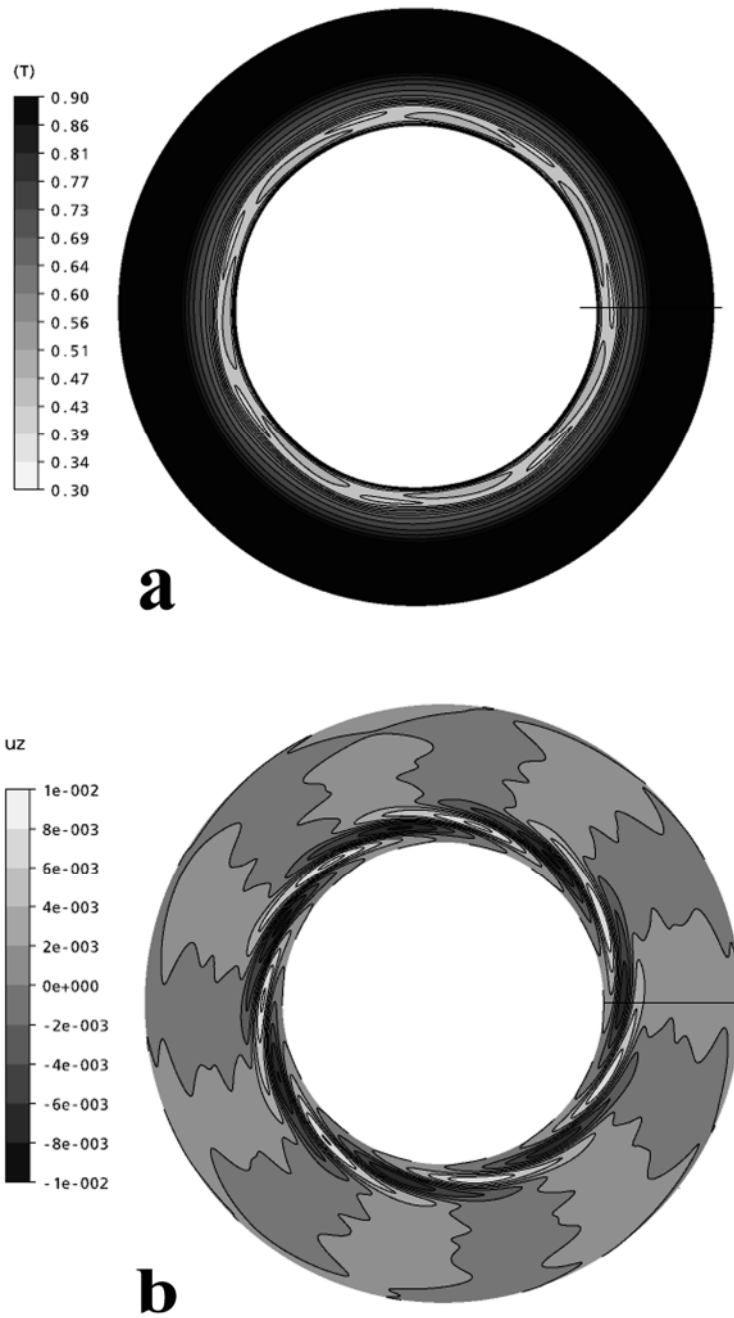


Fig. 6 Different snapshots of case D3P: (a) temperature field in a plane parallel to the torus midplane; (b) vertical velocity in the torus midplane. The grey scales were chosen to evidence the trace of the spatially periodic travelling structure with $k^*=7$ wavelengths in the whole torus.

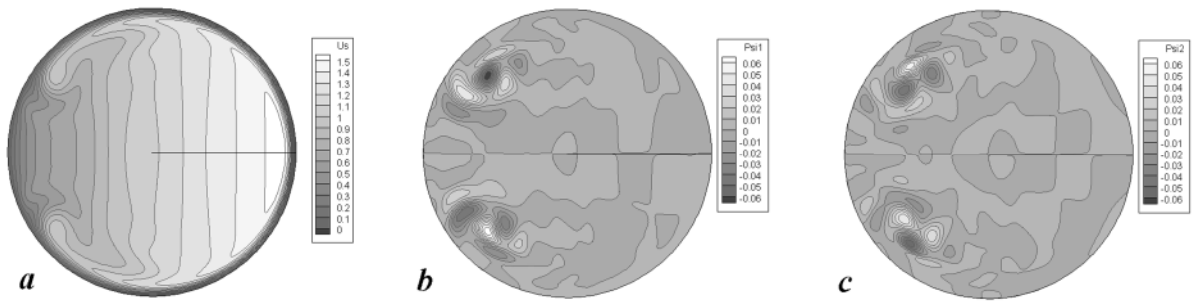


Fig. 7 POD of the axial velocity field in the cross-section for case D3P: (a) time-averaged field; (b) first spatial eigenfunction Ψ_1 ; (c) second spatial eigenfunction Ψ_2 . The eigenfunctions are anti-symmetric with respect to the $I-O$ line.

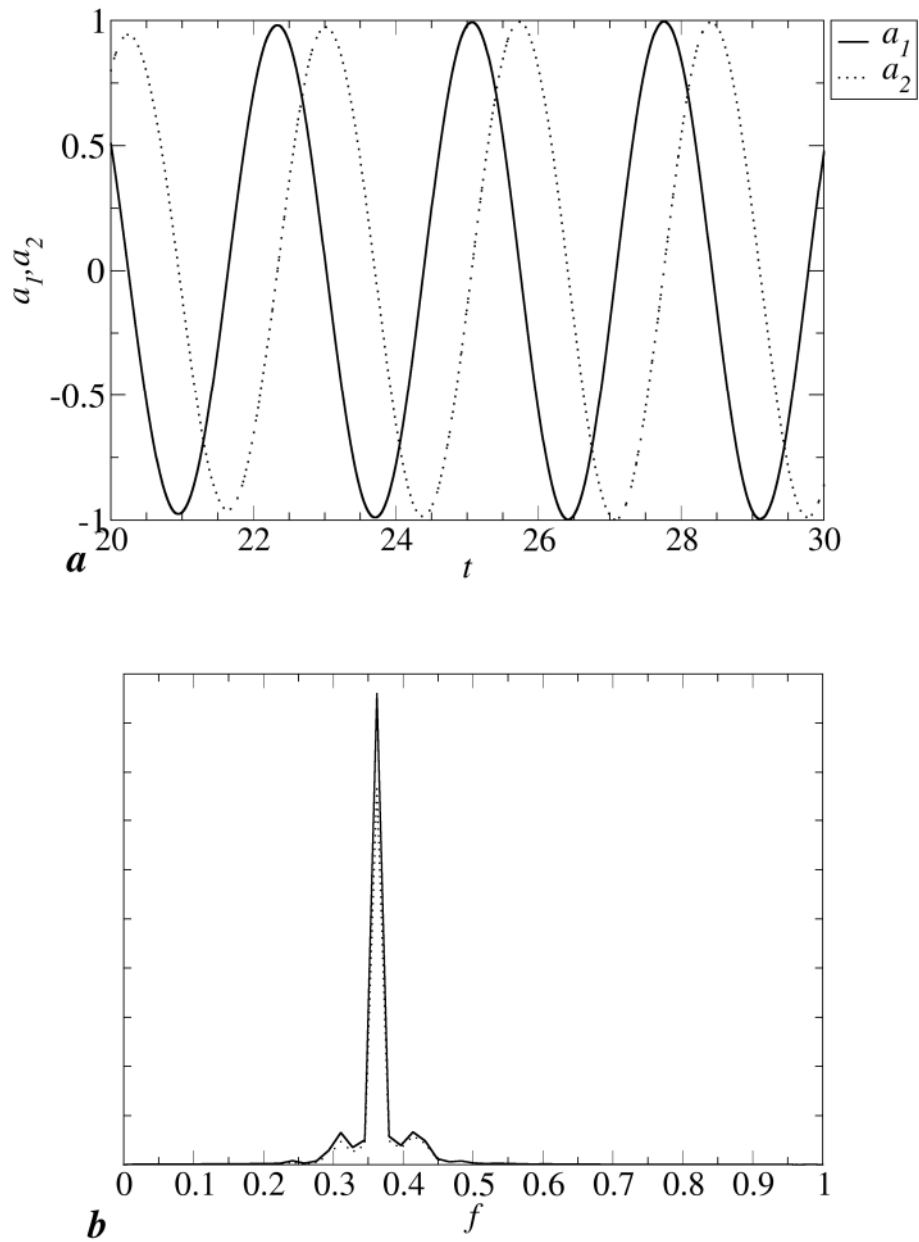


Fig. 8 (a): time dependent behaviour of the coefficients $a_1(t)$, $a_2(t)$ obtained by applying POD analysis to the axial velocity in the case D3P; (b): spectral analysis of the coefficients, which evidences a single frequency.

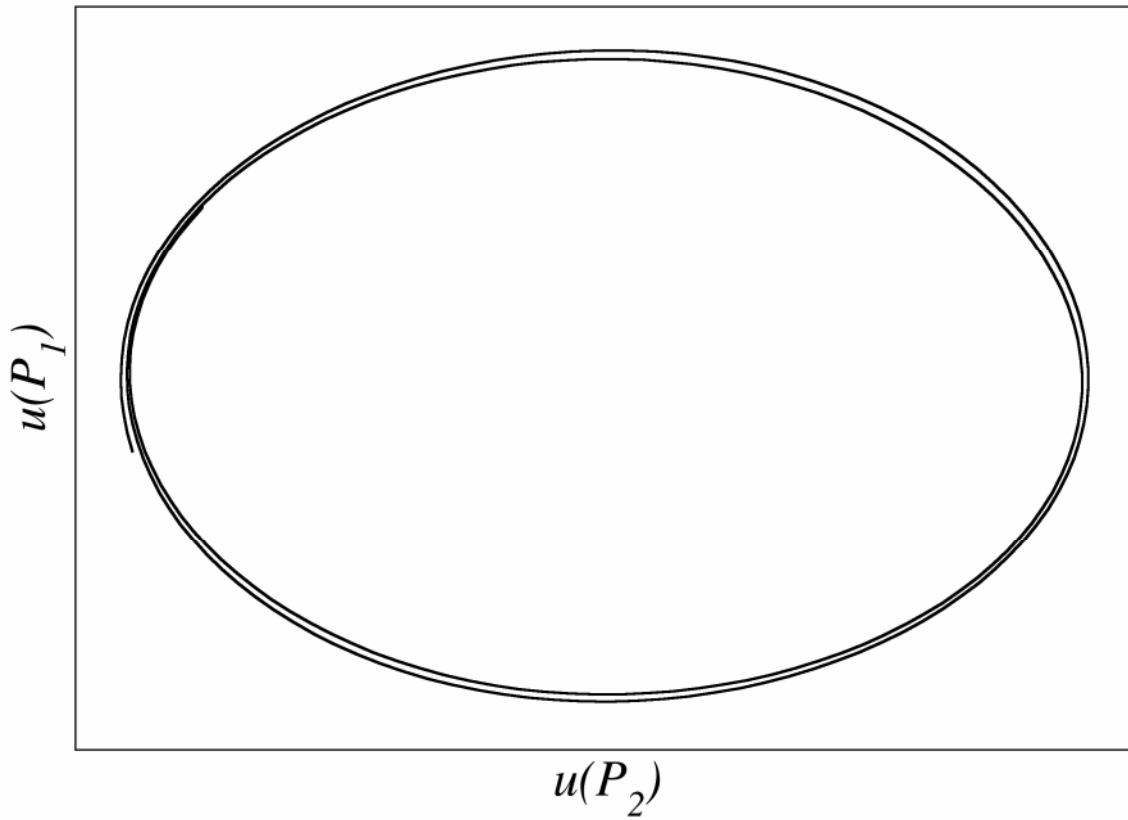


Fig. 9 Velocities at two different points of the domain plotted one against the other for case D3P; the graph represents a phase-space projection of the system's trajectory onto a 2-D subspace.

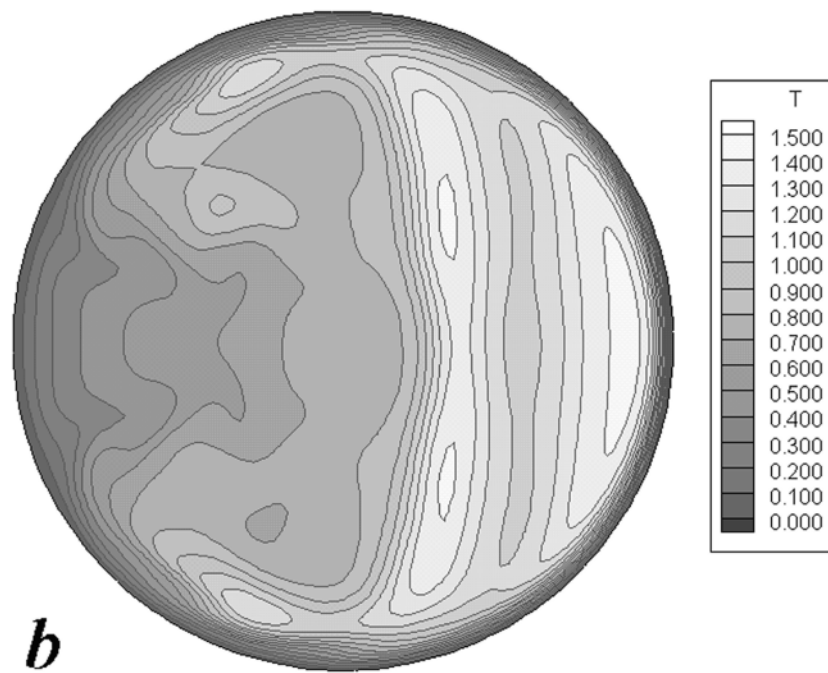
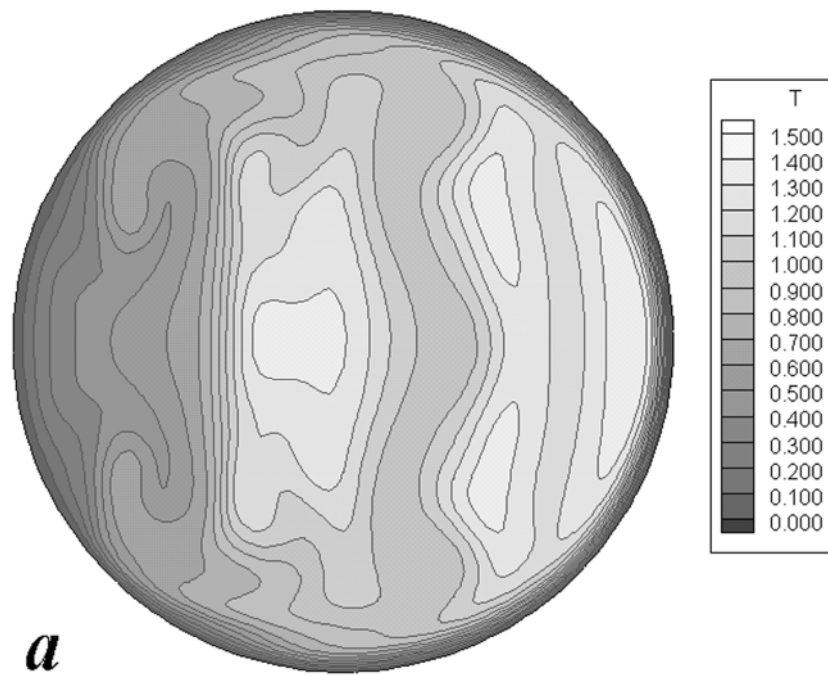


Fig.10 Instantaneous temperature distribution in the cross-section at two different instants of time for case D1P. The instantaneous field exhibits symmetry with respect to the *I-O* line.

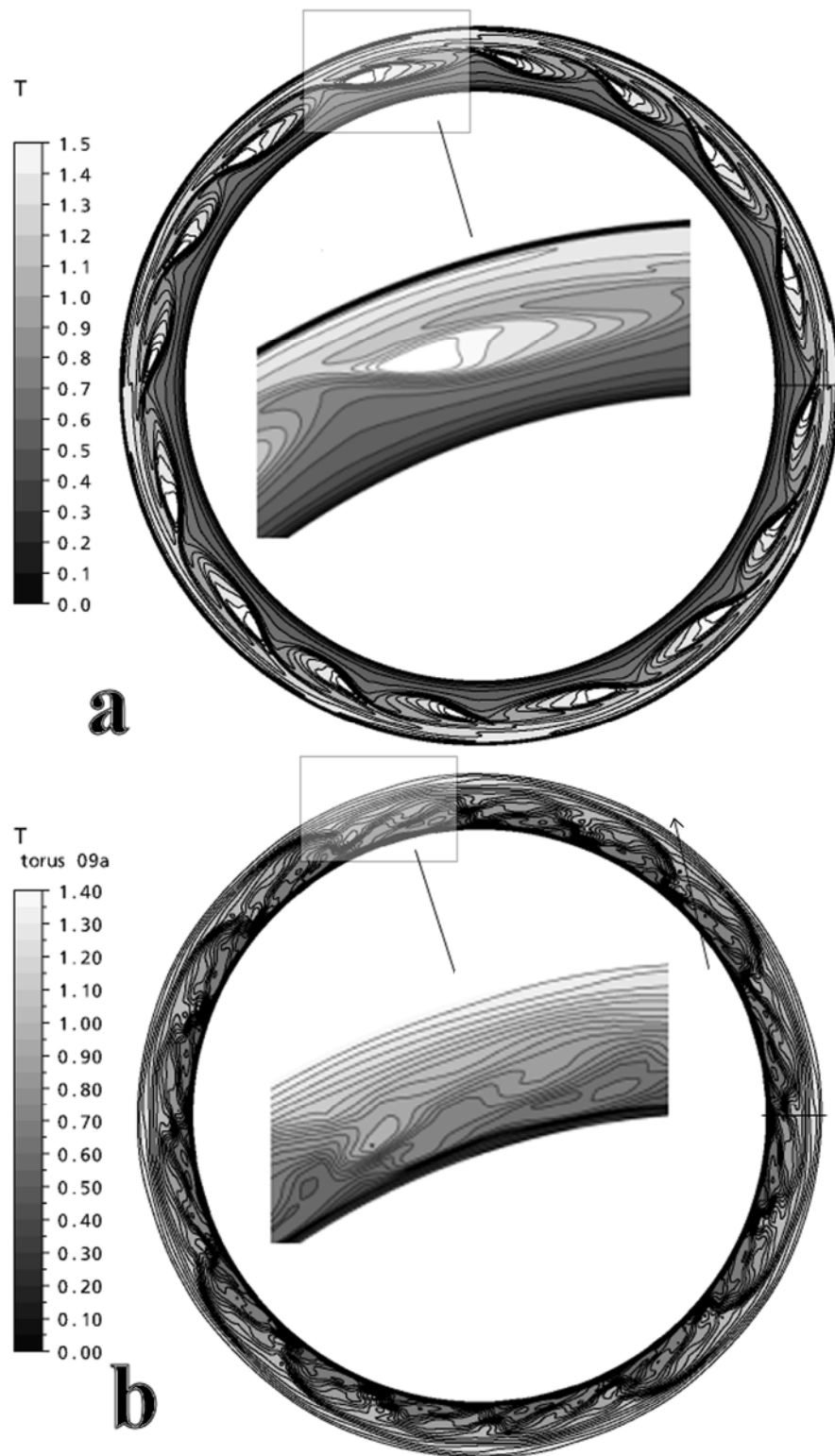


Fig. 11 Instantaneous maps of temperature for case D1P: (a) in the torus midplane; (b) in a toroidal surface of radius $r=0.9$. The main travelling wave (mode 'I', (a)) exhibits $k^* = 16$ wavelengths in the whole torus. The oblique waves (mode 'II') travel in the direction indicated by the arrow in (b).

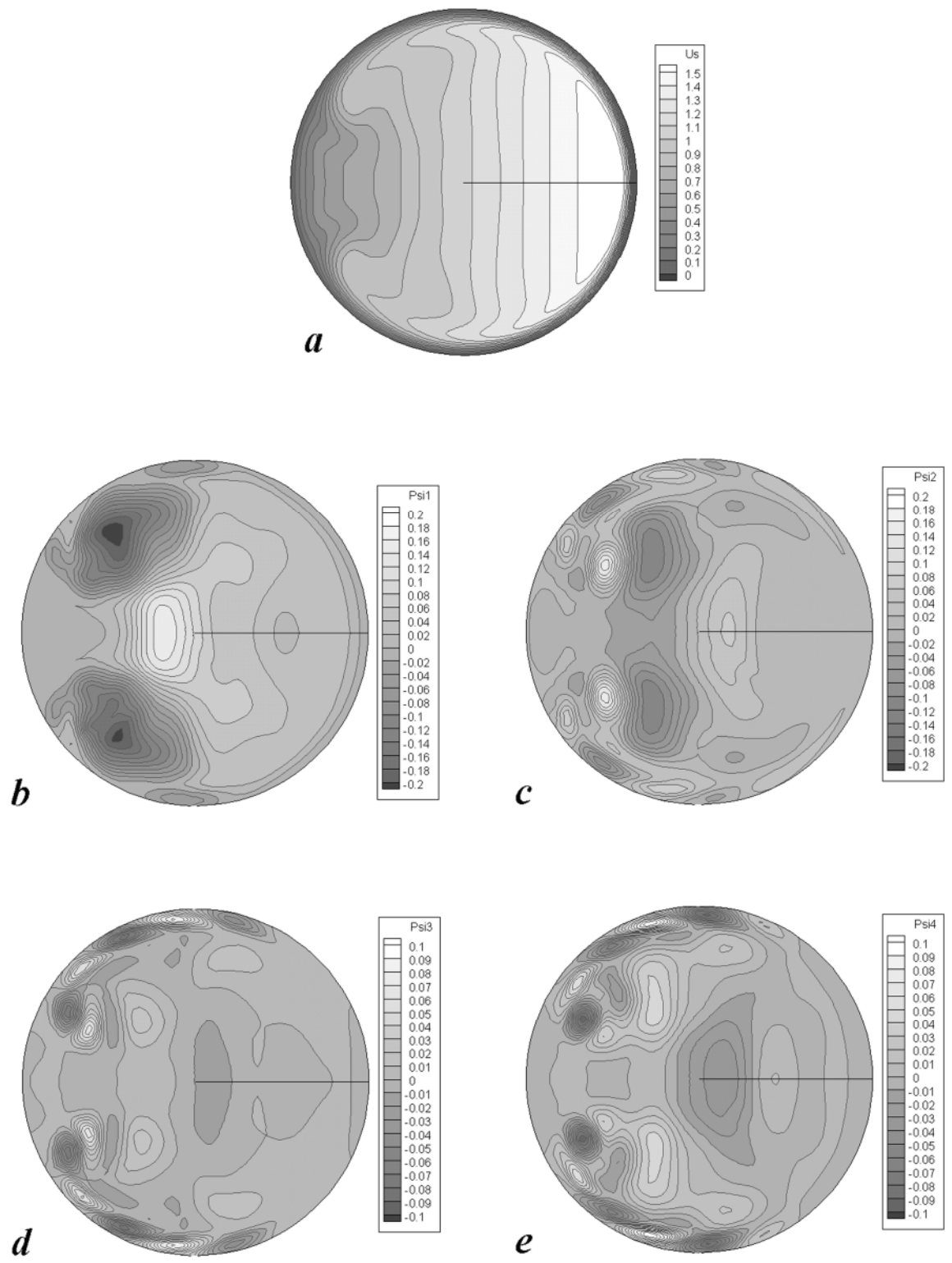


Fig. 12 POD of the axial velocity in the cross-section for case D1P: (a) time-averaged field; (b)-(e) spatial eigenfunctions $\Psi_1, \Psi_2, \Psi_3, \Psi_4$. Eigenfunctions Ψ_1 and Ψ_2 are representative of mode ‘I’, while Ψ_3 and Ψ_4 are representative of mode ‘II’.

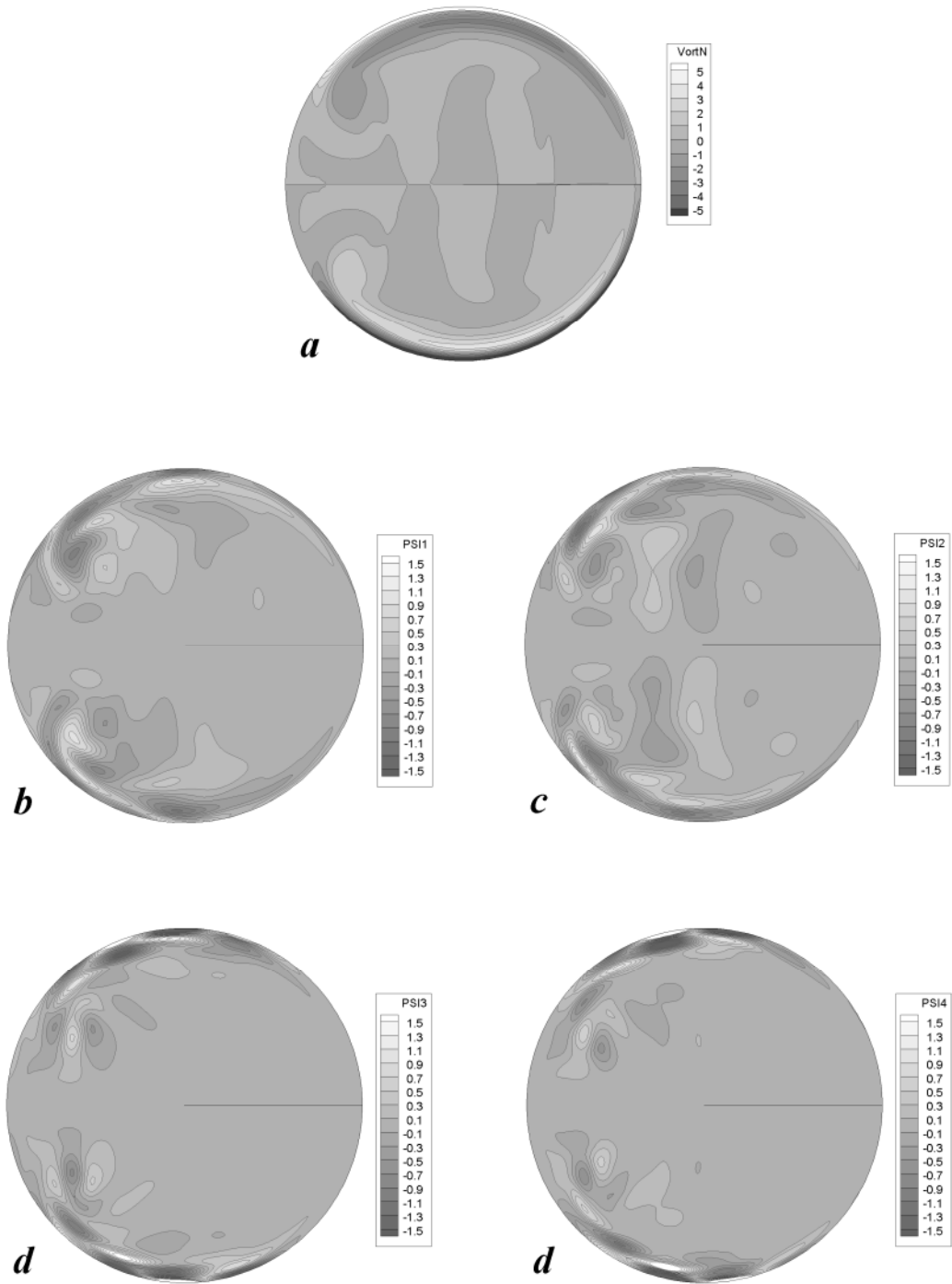


Fig. 13 POD of the vorticity component normal to the cross-section for case D1P: (a) time-averaged field; (b)-(e) spatial eigenfunctions Ψ_1 , Ψ_2 , Ψ_3 , Ψ_4 . Eigenfunctions Ψ_1 and Ψ_2 are representative of mode 'I', while Ψ_3 and Ψ_4 are representative of mode 'II'.

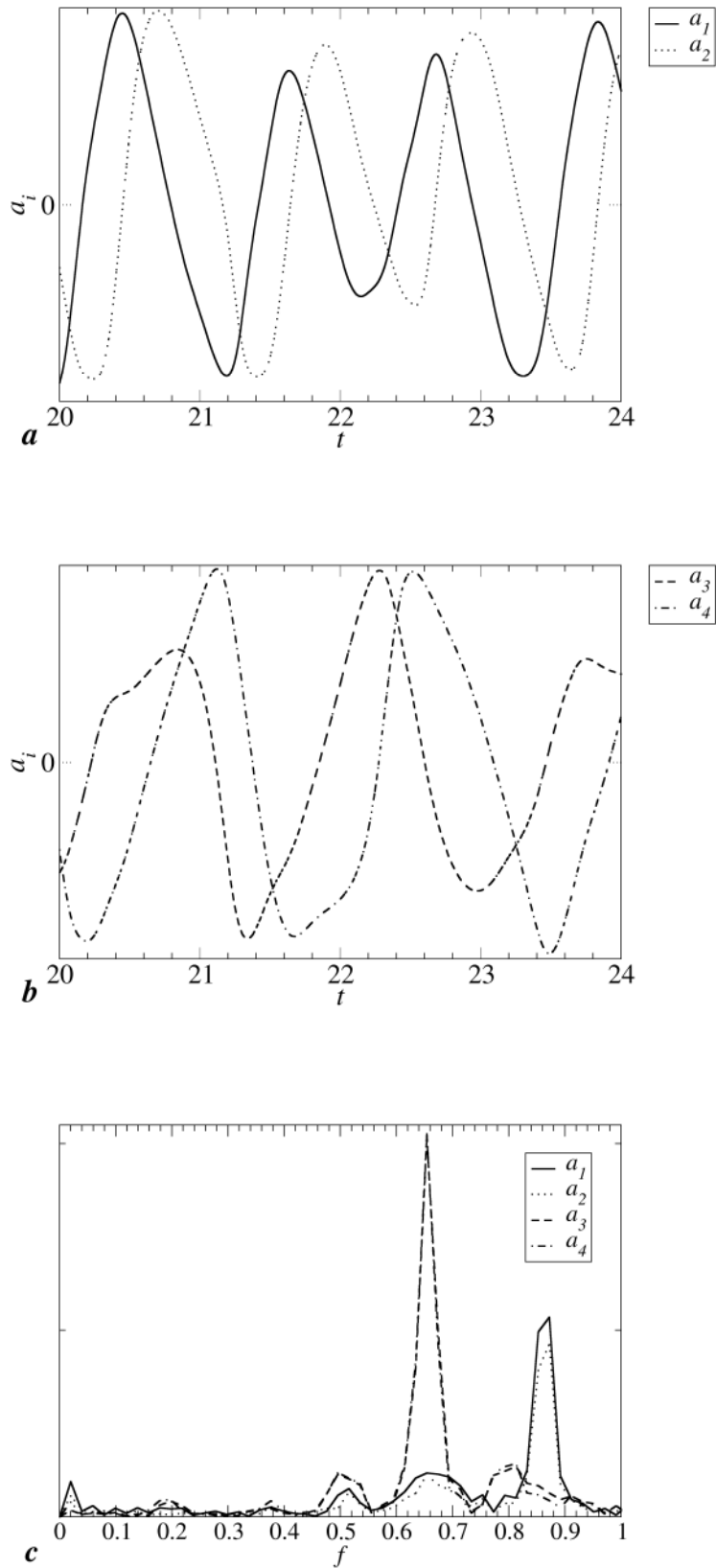


Fig. 14 Time dependent behaviour of the coefficients $a_1(t)$, $a_2(t)$ (a) and $a_3(t)$, $a_4(t)$ (b) obtained by applying POD analysis to the normal cross-section vorticity in case D1P; (c): spectral analysis of the coefficients, which shows two dominant frequencies.

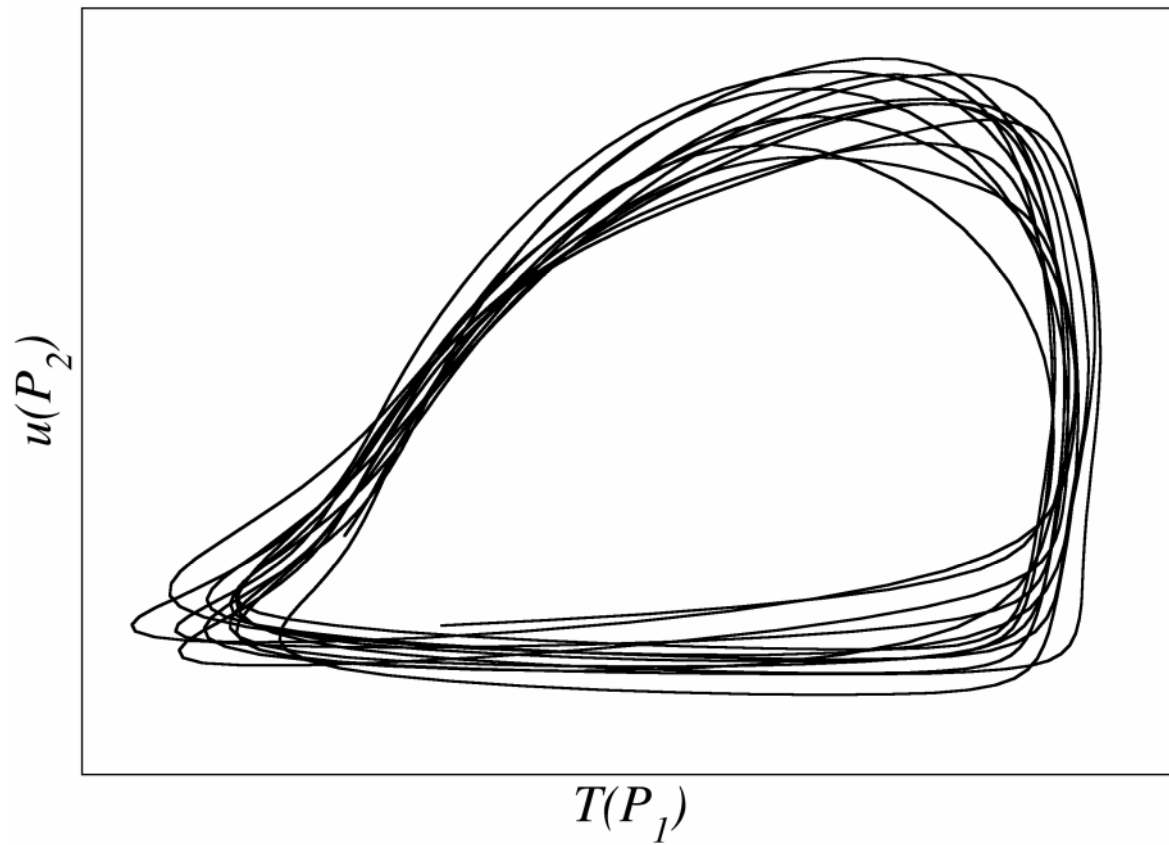


Fig. 15 Temperature at a point against velocity at another point for case D1P; the graph represents a phase-space projection of the system's trajectory onto a 2-D subspace.

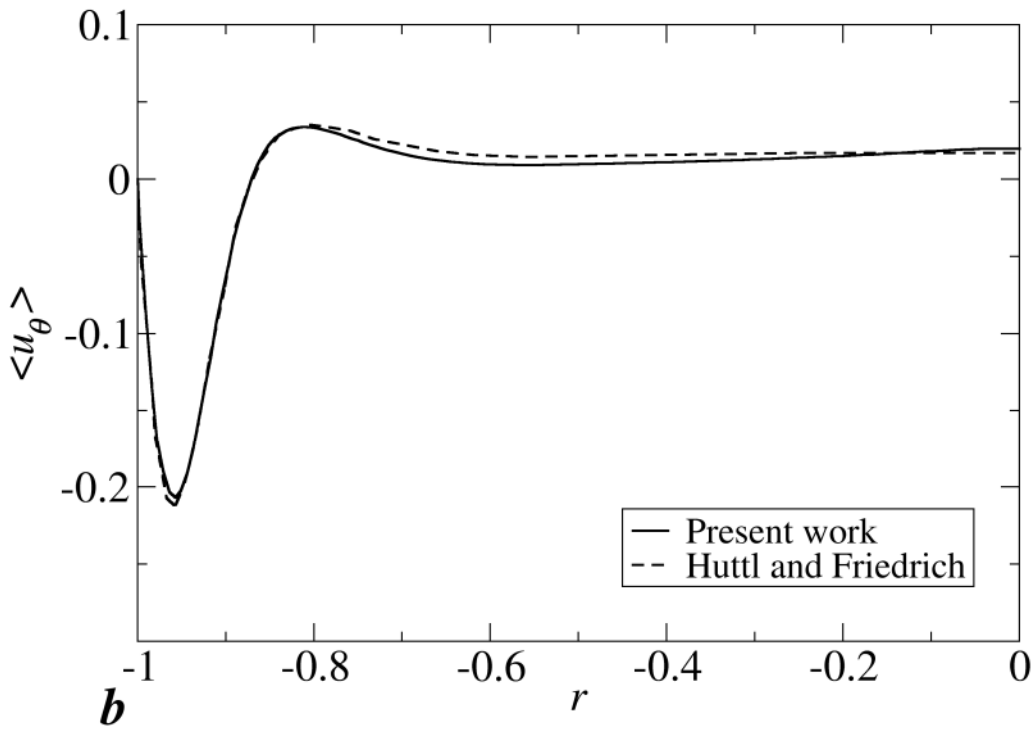
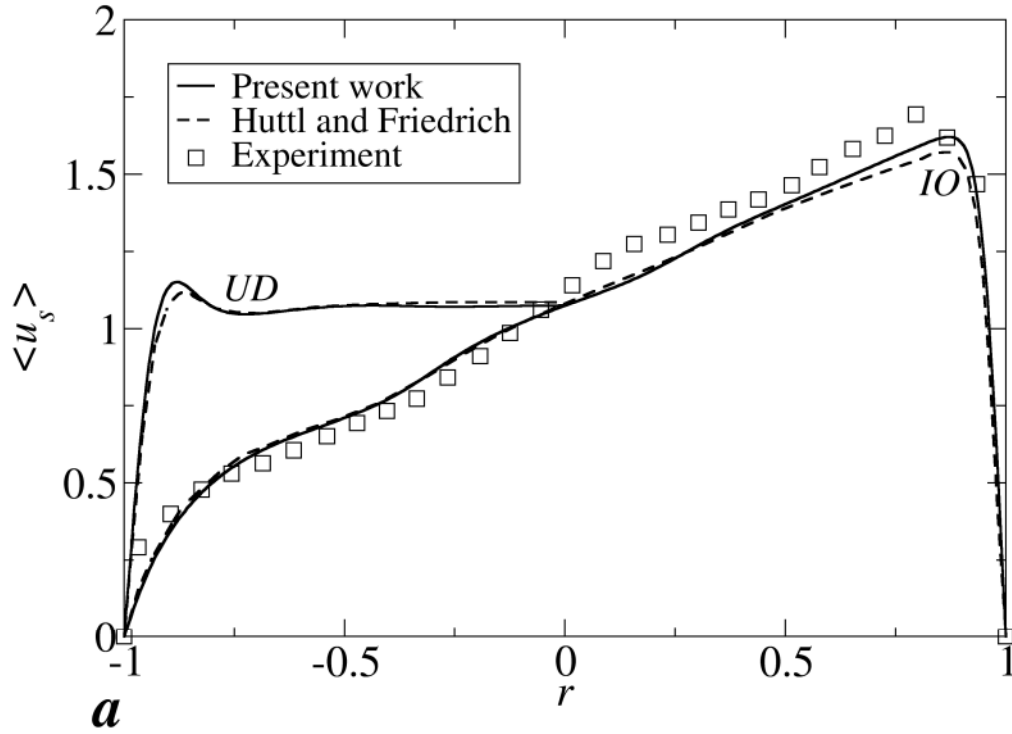


Fig. 16 Comparison of the present results (solid line) with other computational results (broken line) and experimental data (symbols): (a) mean axial velocity profile against the non-dimensional radius r , along the $I-\theta$ line and along the $D-U$ line; (b): mean azimuthal velocity profile along the $D-U$ line.

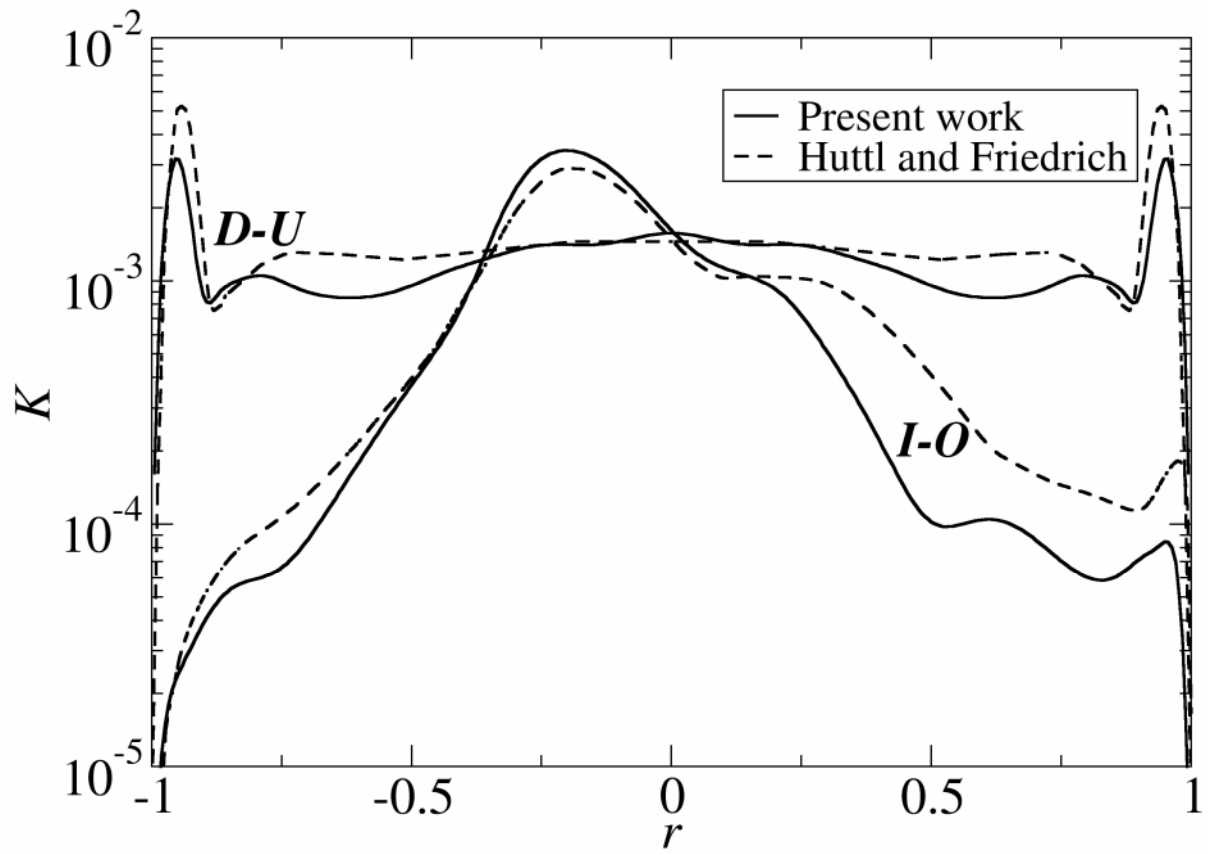


Fig. 17 Dimensionless fluctuation kinetic energy K along the $I-O$ line and along the $D-U$ line. Present results are compared with the numerical predictions in Hüttl and Friedrich²⁷ and Friedrich *et al.*²⁸.

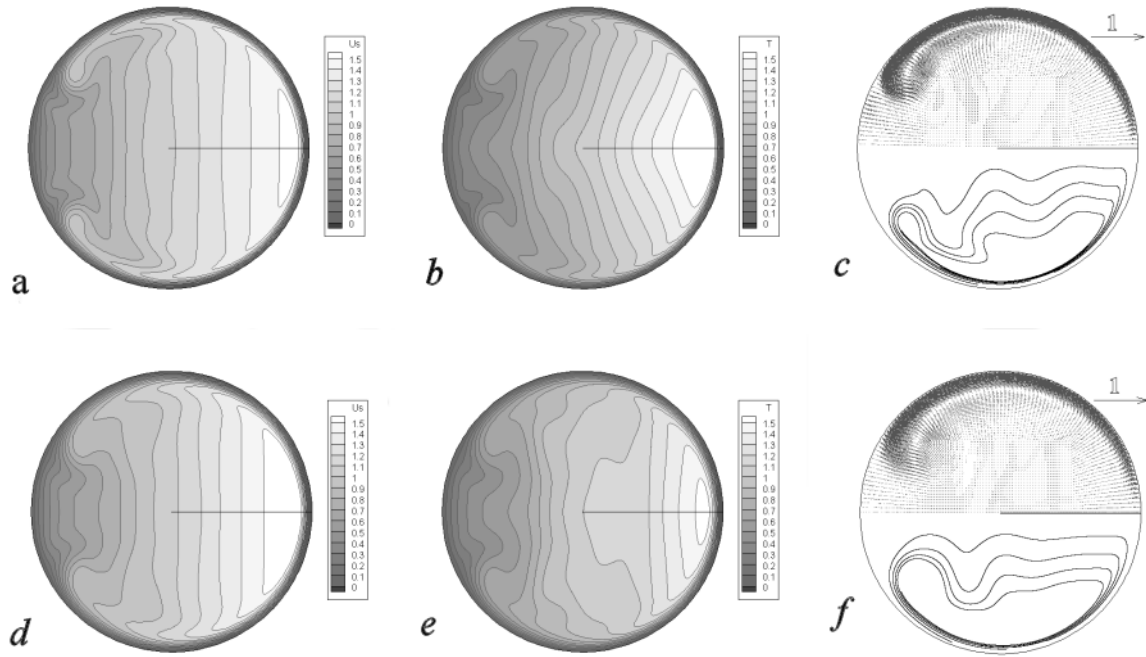


Fig. 18 Dimensionless time-averaged solutions for cases D3P (top row) and D1P (bottom row): (a),(d) axial velocity; (b),(e) temperature; (c),(f) secondary vector plot (unity vector drawn besides) in the upper part and streamlines in the lower part of the section. For velocity and temperature, 16 contour levels from 0 to 1.5 are shown.

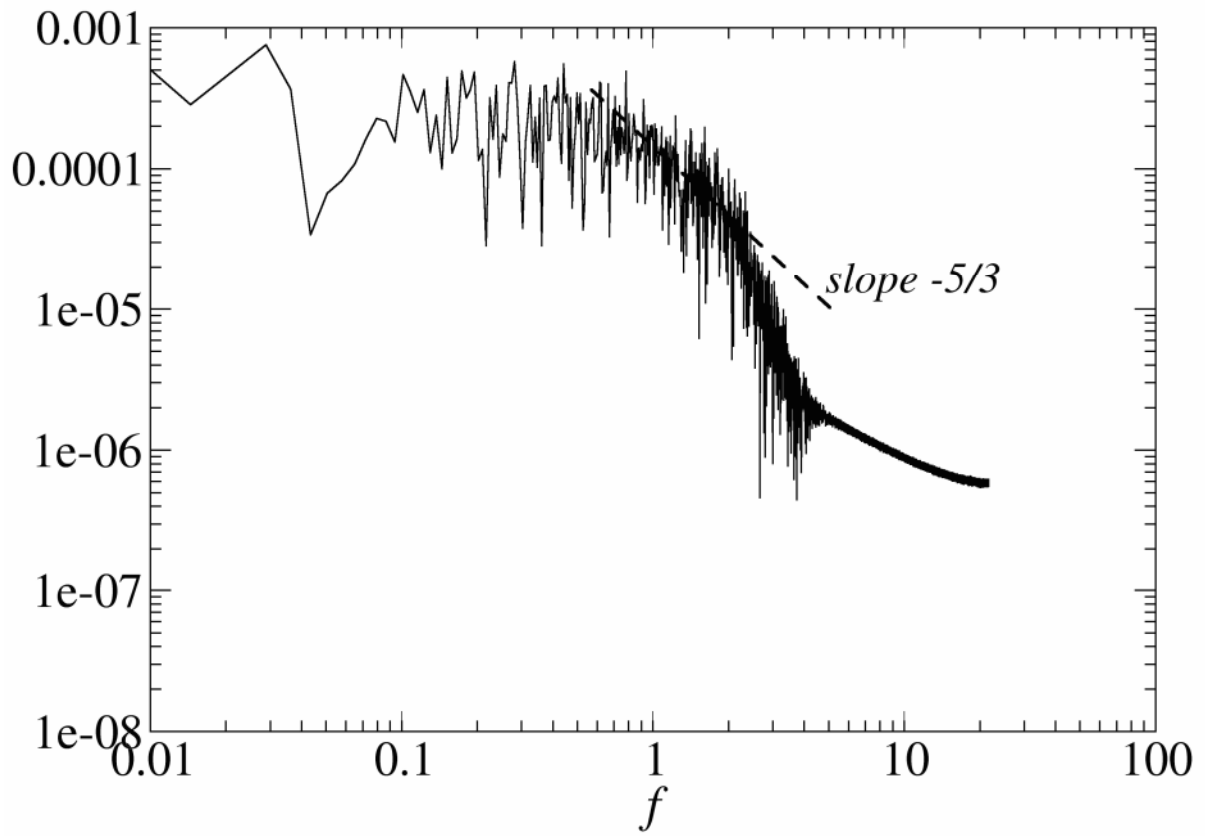


Fig. 19 Spectrum of the axial velocity in a monitoring point for case D3C. The spectrum appears continuous denoting a chaotic flow, with a characteristic slope $-5/3$ in the inertial sub-range.

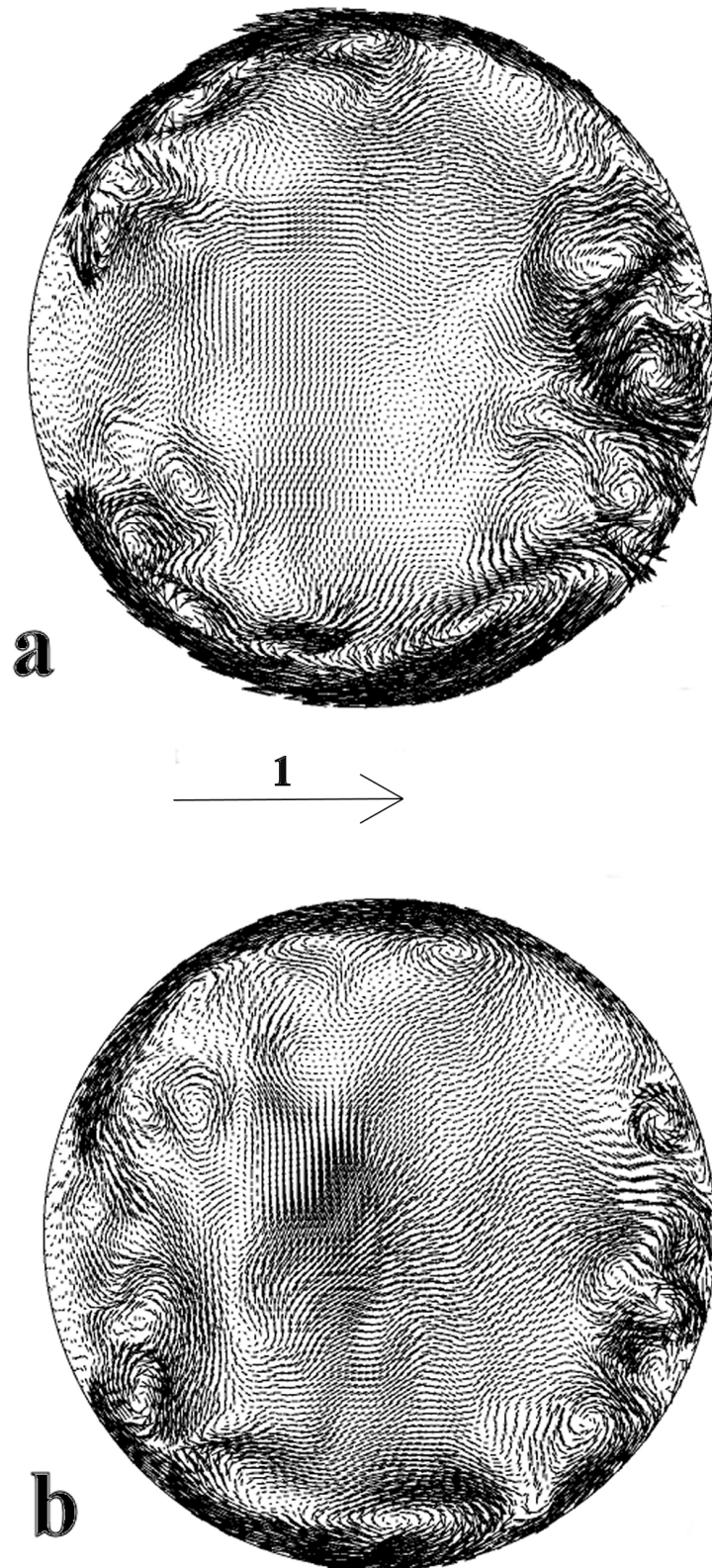


Fig. 20 Instantaneous secondary vector plots for the chaotic cases D3C (a) and D1C (b); the dimensionless unity vector is also reported.

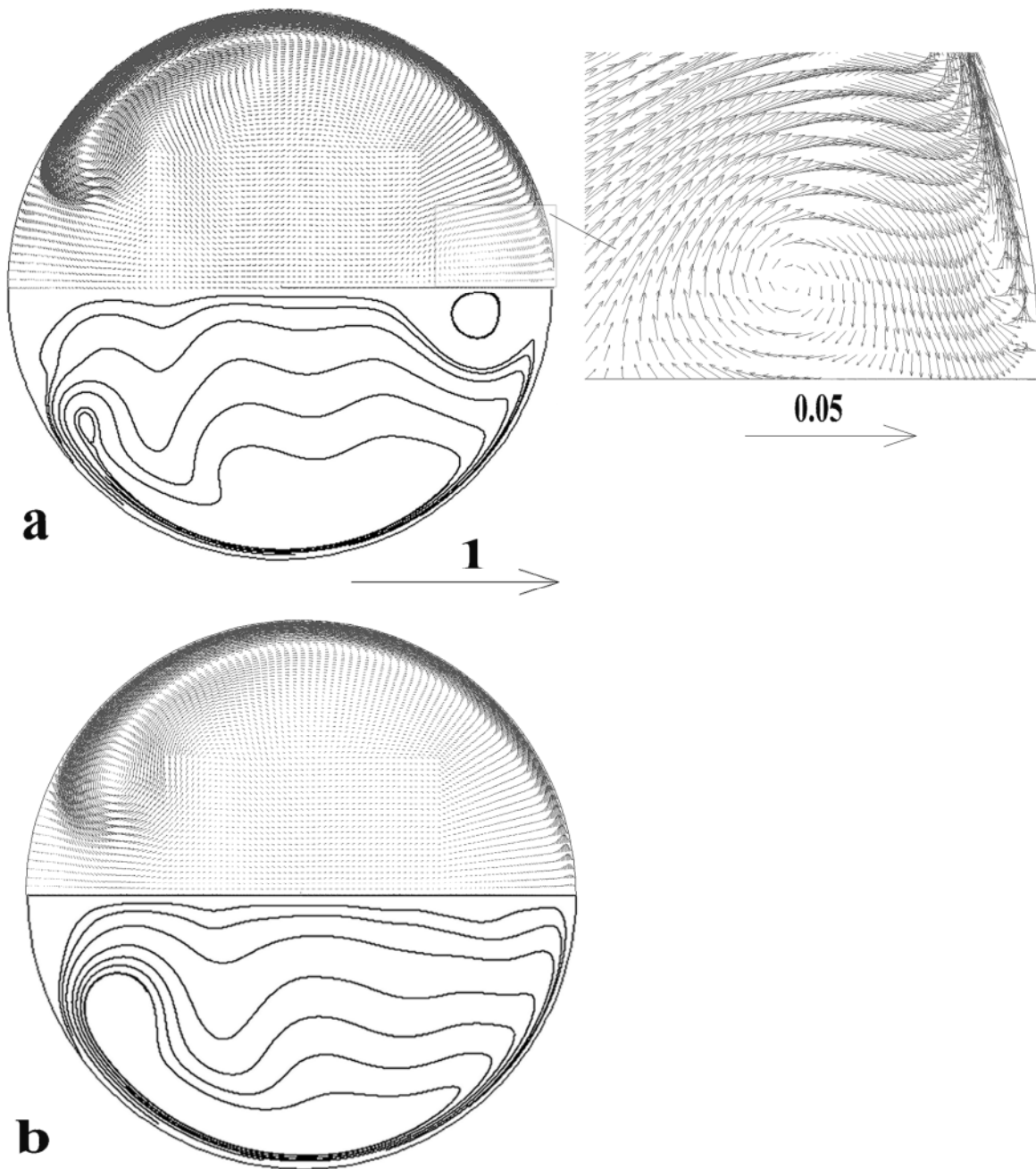


Fig. 21 Time-averaged secondary vector plot in the upper part and streamlines in the lower part of the section for cases D3C (a) and D1C (b). The enlarged figure evidences the secondary counter-rotating vortex in the outer region for D3C. Reference vectors are reported beside the figures.

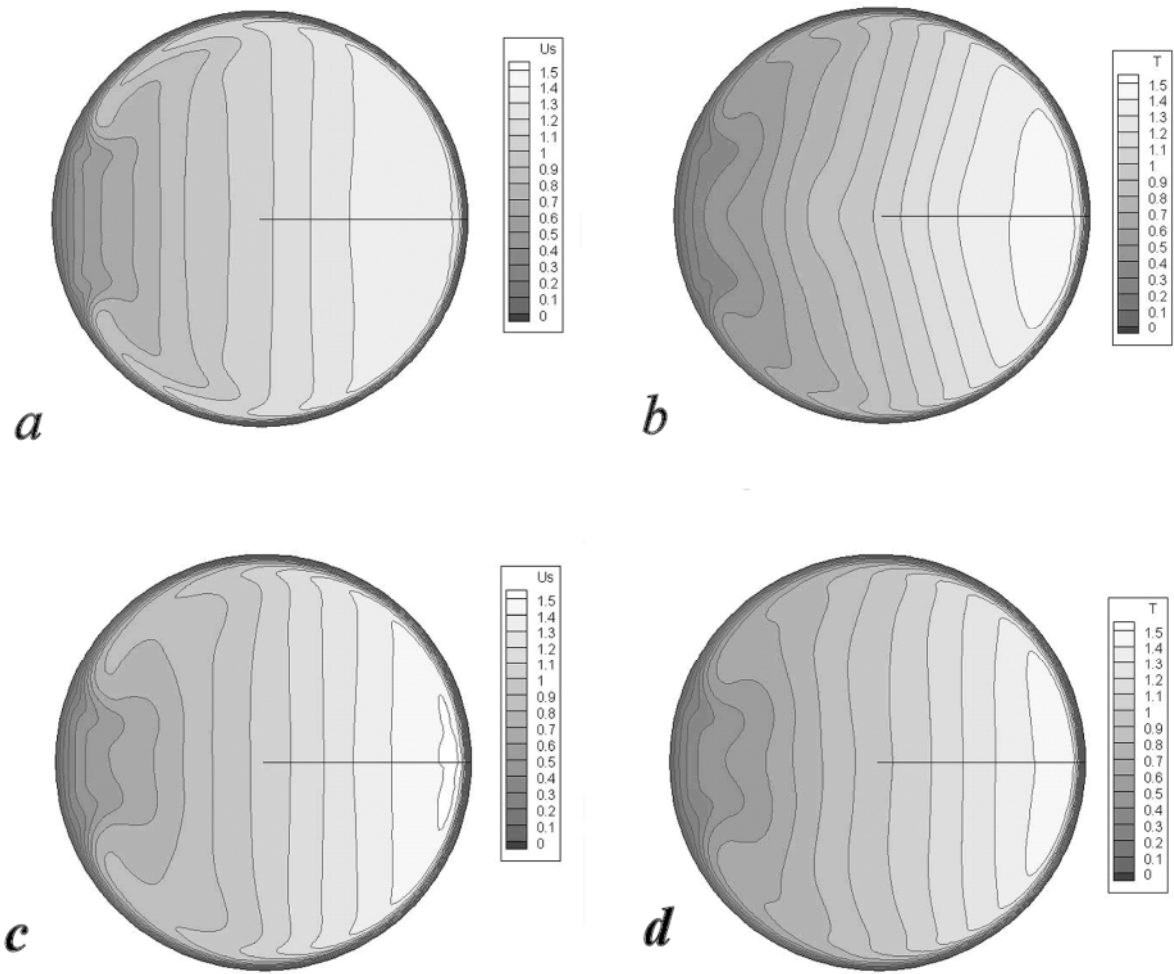


Fig. 22 Dimensionless time-averaged solutions for cases D3C (top row) and D1C (bottom row): (a),(c) axial velocity; (b),(d) temperature.

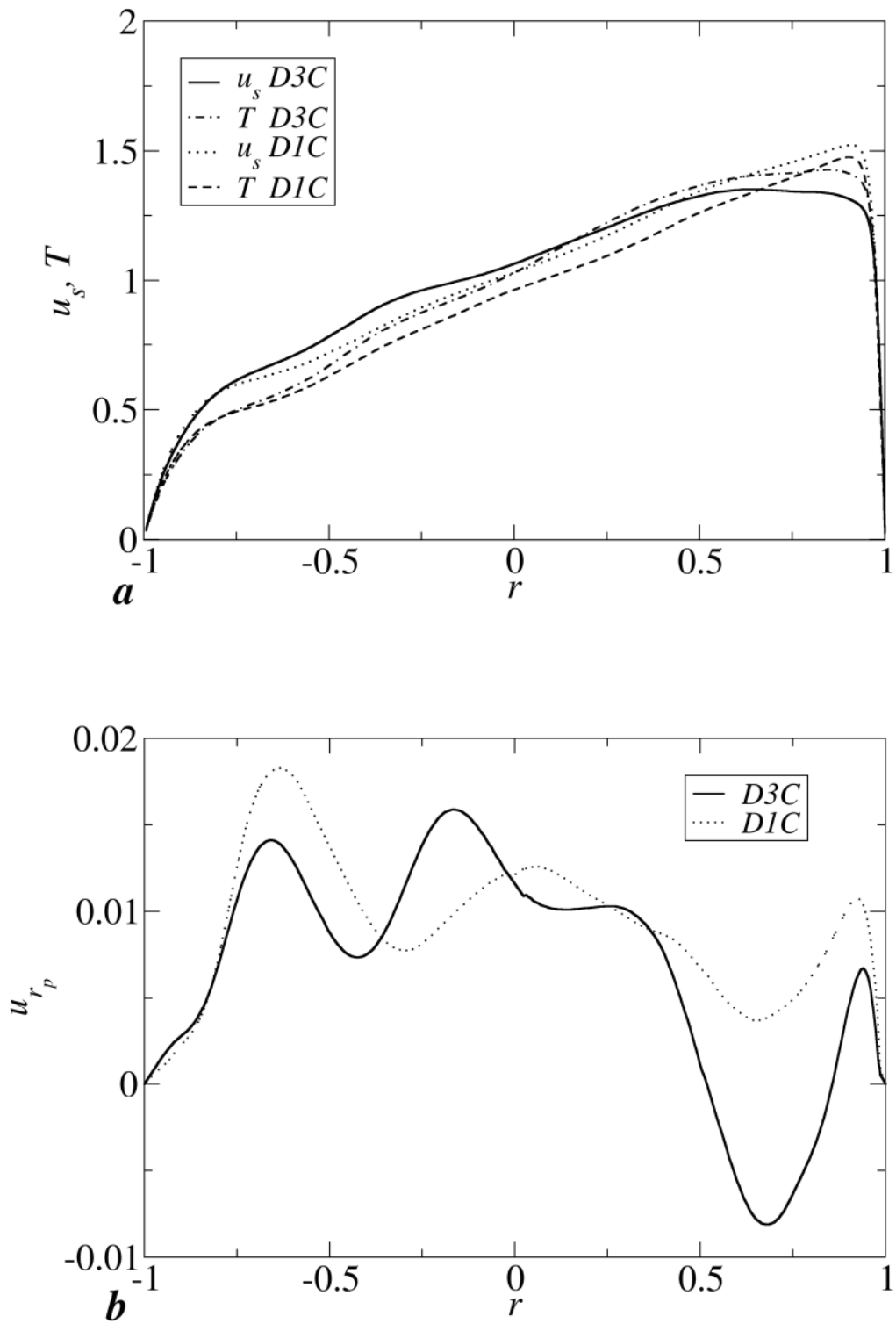


Fig. 23 Dimensionless profiles along the $I-0$ line for cases D3C and D1C: (a) axial velocity and temperature; (b) radial velocity. The gradient of velocity in the core region is related to the radial velocity by an inviscid balance.

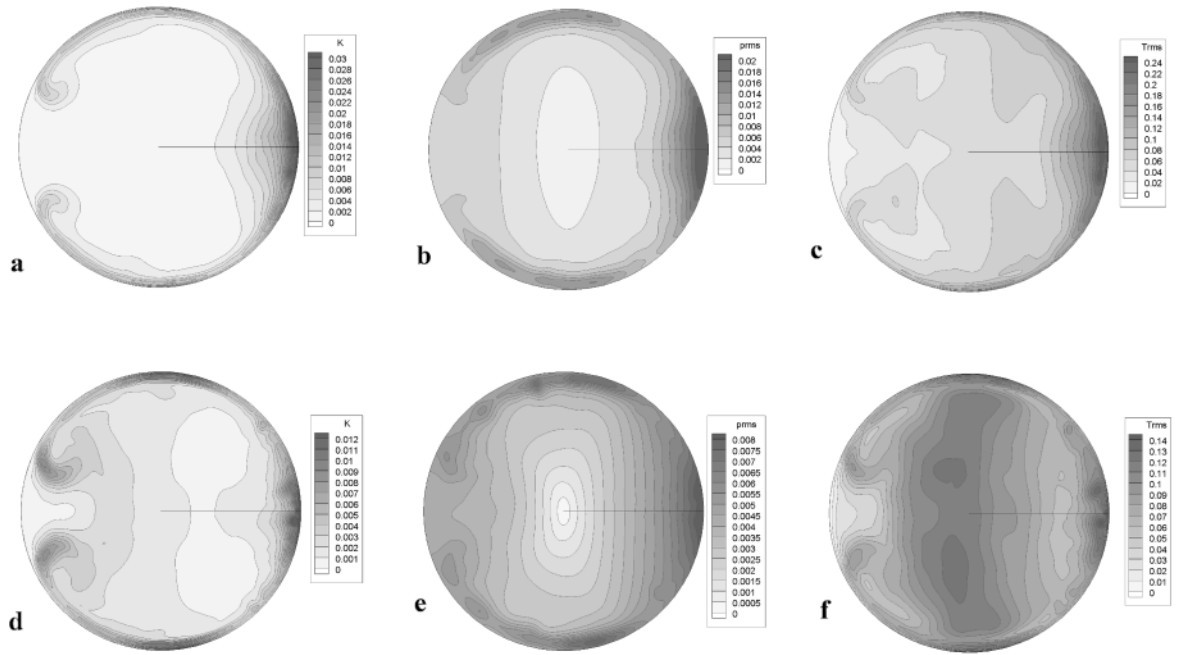


Fig. 24 Dimensionless second-order statistics for cases D3C (top row) and D1C (bottom row): (a),(d) turbulent kinetic energy K ; (b),(e) pressure fluctuations p_{RMS} ; (c),(f) temperature fluctuations T_{RMS} .

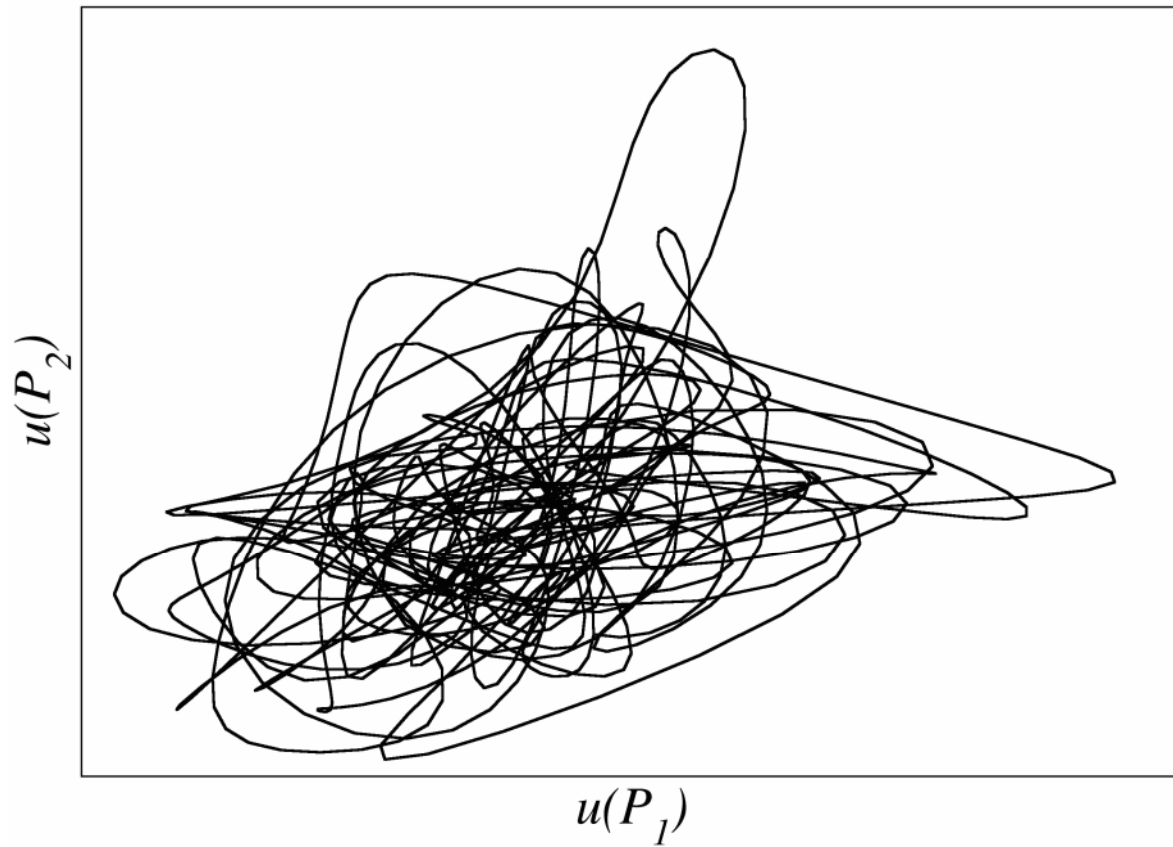


Fig. 25 Phase-space projection of the system's trajectory onto a 2-D subspace for case D3C; the trajectory appears chaotic, confirming the turbulent nature of the flow at this Reynolds number.

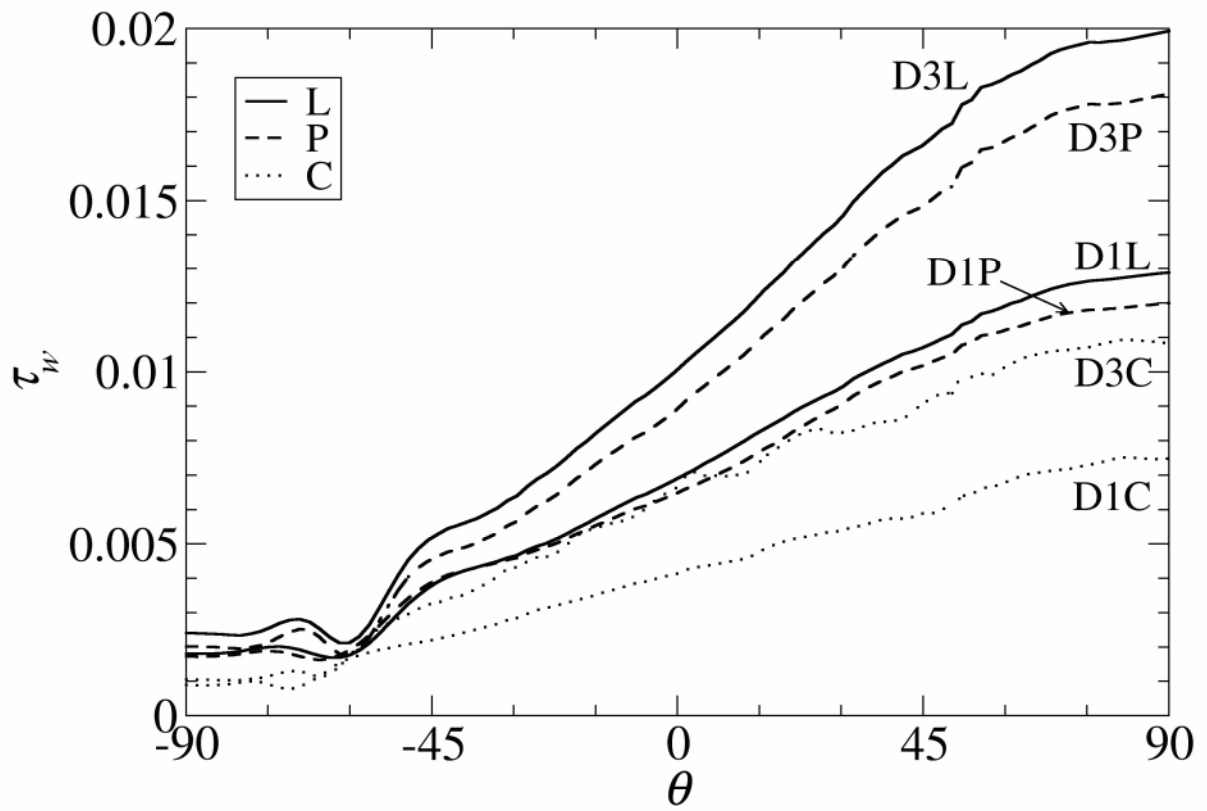


Fig. 26 Local wall shear stress against the cross section azimuthal angle θ , computed for all flow regimes and both curvatures.

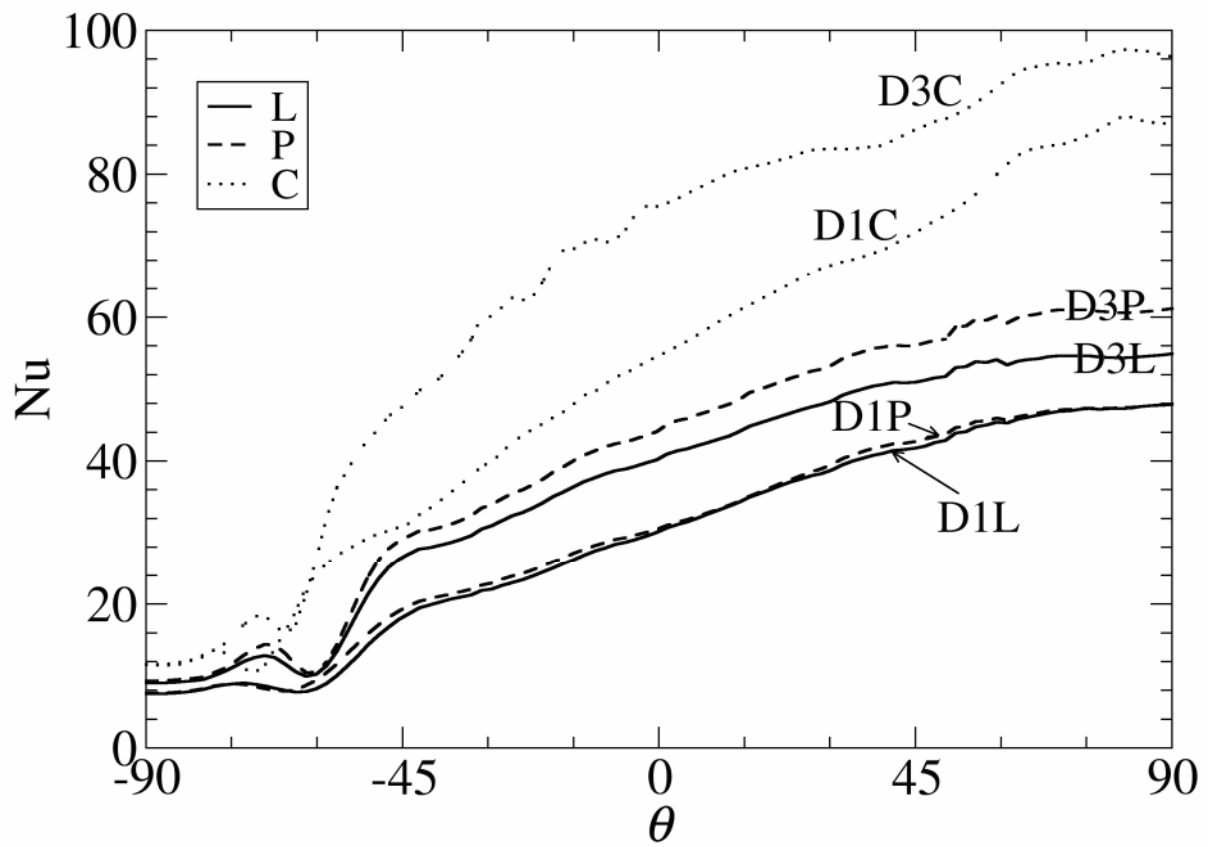


Fig. 27 Local Nusselt number against the cross section azimuthal angle θ distribution, computed for all flow regimes and both curvatures.

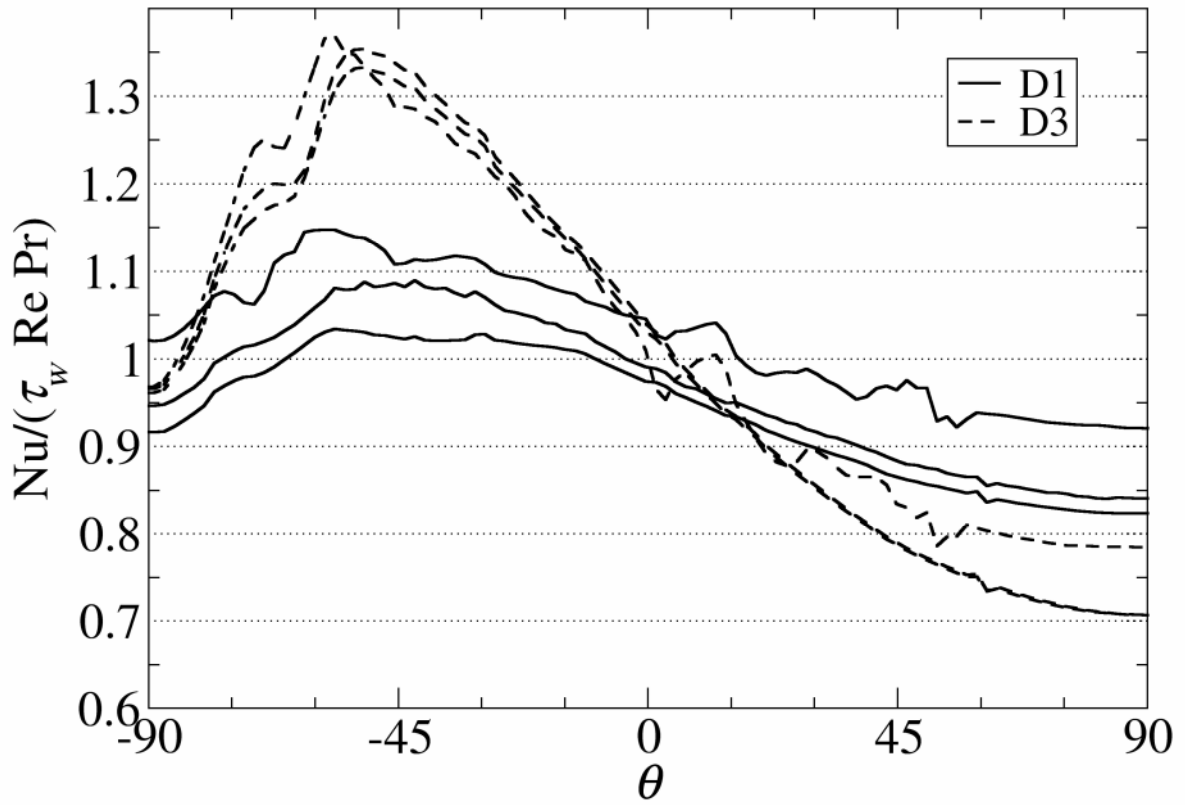


Fig. 28 Ratio $Nu(\theta)/(\tau_w(\theta)Re Pr)$ against the azimuthal angle θ for all cases presented. For the lower curvature (D1), the ratio varies from 0.8 to 1.2, while for the higher curvature (D3) the analogy is less applicable, and the ratio ranges from 0.7 to 1.4.

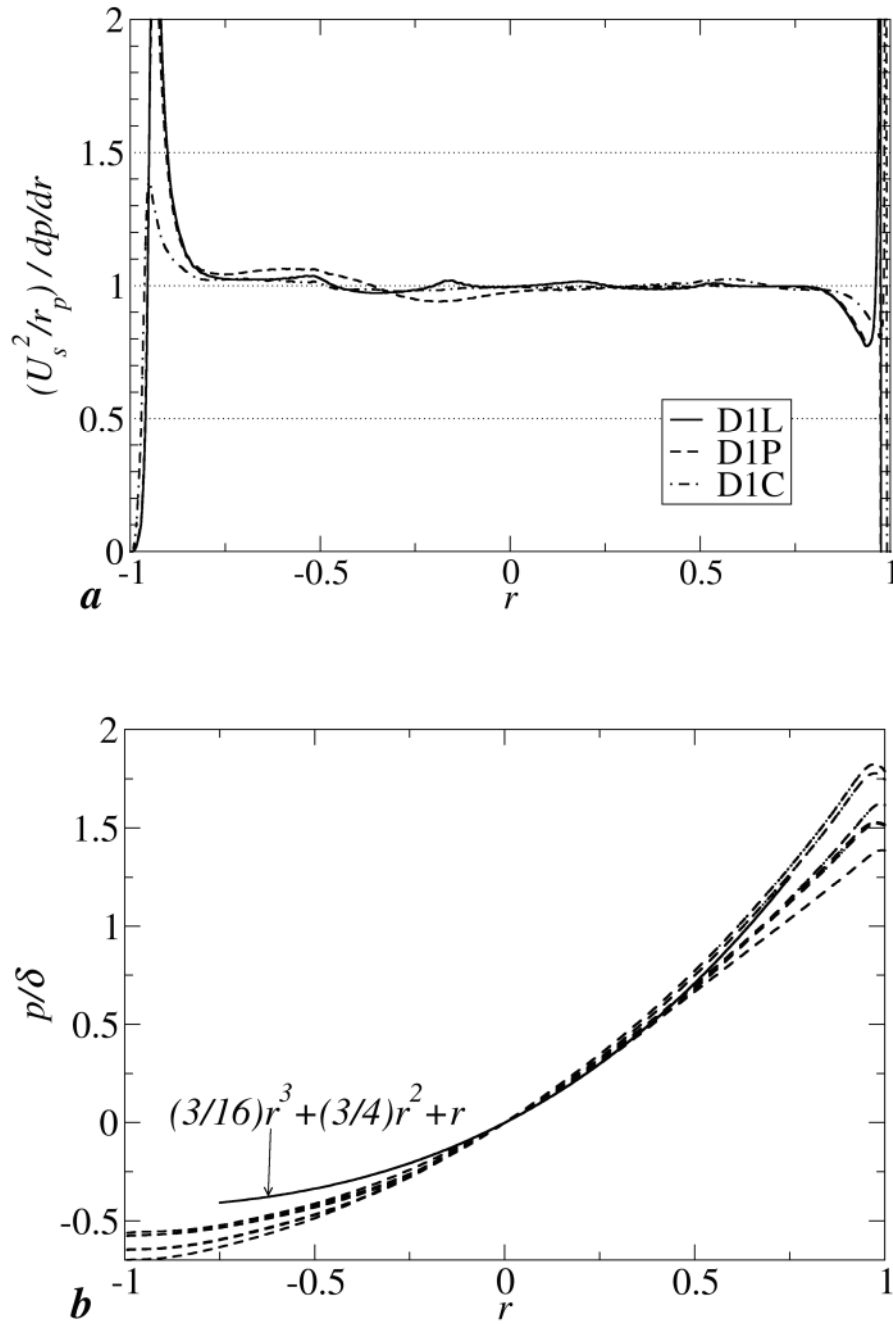


Fig. 29 (a): Ratio of the centrifugal force and radial pressure gradient along the $I-0$ line for cases D1L, D1P, D1C; (b): time-averaged profiles p/δ for all cases presented. The analytical expression $p/\delta \approx (b^2/3)r^3 + br^2 + r$, derived from an inviscid balance, is reported for a dimensionless velocity slope $b=3/4$.

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